

INTERNATIONAL STANDARD



**Safety of laser products –
Part 12: Safety of free space optical communication systems used for
transmission of information**

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IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

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**Safety of laser products –
Part 12: Safety of free space optical communication systems used for
transmission of information**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

SAFETY OF LASER PRODUCTS –

**Part 12: Safety of free space optical communication
systems used for transmission of information**

FOREWORD

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This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

International Standard IEC 60825-12 has been prepared by IEC technical committee 76: Optical radiation safety and laser equipment.

This second edition cancels and replaces the first edition published in 2004. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) LEDs have been removed from the scope.
- b) Normative references have been changed to refer the latest edition of the standards.
- c) A description of the Condition 2 measurement and determination method for access level has been added.

The text of this standard is based on the following documents:

FDIS	Report on voting
76/616/FDIS	76/617/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

The list of all parts of the IEC 60825 series, published under the general title *Safety of laser products*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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SAFETY OF LASER PRODUCTS –

Part 12: Safety of free space optical communication systems used for transmission of information

1 Scope

This part of IEC 60825 provides requirements and specific guidance for the manufacture and safe use of laser products and systems used for point-to-point or point-to-multipoint free space optical data transmission in the wavelength range from 180 nm to 1 mm. This document only addresses the open beam portion of the system. If portions of the equipment or system incorporate optical fibre that extends from the confinements of the enclosure(s), the manufacturing and safety requirements in IEC 60825-12 apply to those portions only. This document does not apply to systems designed for the purposes of transmitting optical power for applications such as material processing or medical treatment. This document also does not apply to the use of systems in explosive atmospheres (see IEC 60079-0).

~~Throughout this part of IEC 60825, light-emitting diodes (LEDs) are included whenever the word “laser” is used.~~

Light-emitting diodes (LEDs) employed by free space optical communication systems (FSOCSs), used for the purpose of free space optical data transmission, do not fall into the scope of this document. This document covers lasers employed by FSOCSs used for the purpose of free space optical data transmission.

~~The objective of this part of IEC 60825 is to~~ This document:

- provides information to protect people from potentially hazardous optical radiation produced by ~~free space optical communication systems (FSOCSs)~~ by specifying engineering controls and requirements, administrative controls and work practices according to the degree of the hazard; and
- specifies requirements for manufacturing, installation, service and operating organizations in order to establish procedures and provide written information so that proper precautions can be adopted.

Because of the nature of FSOCSs, also known as optical wireless or free-air information transmission systems, care ~~must be~~ is taken in their manufacture as well as their installation, operation, maintenance and service to assure the safe deployment and use of these systems. This document places the responsibility for certain product safety requirements, as well as requirements for providing appropriate information on how to use these systems safely, on the manufacturer of the system and/or transmitters. It places the responsibility for the safe deployment and use of these systems on the installer and/or operating organization. It places the responsibility for adherence to safety instructions during installation and service operations on the installation and service organizations as appropriate, and during operation and maintenance functions on the operating organization. It is recognized that the user of this document may fall into one or more of the categories of manufacturer, installer, service organization and/or operating organization as mentioned above.

~~Any laser product is exempt from all further requirements of this part of IEC 60825. This document does not apply to a laser product if classification by the manufacturer according to IEC 60825-1 shows that the emission level does not exceed the accessible emission limit (AEL) of Class 1 under all conditions of operation, maintenance, service, and reasonably foreseeable failure, and it does not contain an embedded laser product.~~

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60825-1:1993, *Safety of laser products – Part 1: Equipment classification and requirements* ~~and user's guide~~¹⁾
~~Amendment 1 (1997)~~
~~Amendment 2 (2001)~~

IEC 60825-2, *Safety of laser products – Part 2: Safety of optical fibre communication systems*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1

access level

potential hazard at any accessible position associated with a free space optical communication system (FSOCS) installation

Note 1 to entry: The access level is based on the level of optical radiation which could become accessible in reasonably foreseeable circumstances, e.g. walking into an open beam path. It is closely related to the laser classification procedure in IEC 60825-1.

Note 2 to entry: Practically speaking, it takes two or more seconds to fully align an optical aid with a beam (which might occur in an unrestricted location), and this delay is incorporated into the method for determining access level.

3.2

access level 1

level for which, under reasonably foreseeable circumstances, human access to laser radiation in excess of the accessible emission limits (AEL) of Class 1 for the applicable wavelengths and emission duration will not occur

Note 1 to entry: The level of radiation is measured with the conditions for Class 1 laser products (see IEC 60825-1), but with Condition 2 and C₇ being as defined in 4.2.3 of this document (IEC 60825-12).

3.3

access level 1M

level for which, under reasonably foreseeable circumstances, human access to laser radiation in excess of the accessible emission limits (AEL) of Class 1M for the applicable wavelengths and emission duration will not occur

¹⁾ ~~A consolidated edition (1.2) exists comprising IEC 60825-1 (1993) and its Amendments 1 (1997) and 2 (2001).~~

Note 1 to entry: The level of radiation is measured with the conditions for Class 1M laser products (see IEC 60825-1), but with Condition 2 and C_7 being as defined in 4.2.3 of this document (IEC 60825-12).

Note 2 to entry: If the applicable limit of access level 1M is larger than the limit of 3R and less than the limit of 3B, access level 1M is allocated.

3.4

access level 2

level for which, under reasonably foreseeable circumstances, human access to laser radiation in excess of the accessible emission limits of Class 2 for the applicable wavelengths and emission duration will not occur

Note 1 to entry: The level of radiation is measured with the conditions for Class 2 laser products (see IEC 60825-1), but with Condition 2 and C_7 being as defined in 4.2.3 of this document (IEC 60825-12).

3.5

access level 2M

level for which, under reasonably foreseeable circumstances, human access to laser radiation in excess of the accessible emission limits of Class 2M for the applicable wavelengths and emission duration will not occur

Note 1 to entry: The level of radiation is measured with the conditions for Class 2M laser products (see IEC 60825-1), but with Condition 2 and C_7 being as defined in 4.2.3 of this document (IEC 60825-12).

Note 2 to entry: If the applicable limit of access level 2M is larger than the limit of 3R and less than the limit of 3B, access level 2M is allocated.

3.6

access level 3R

level for which, under reasonably foreseeable circumstances, human access to laser radiation in excess of the accessible emission limits of Class 3R for the applicable wavelengths and emission duration will not occur

Note 1 to entry: The level of radiation is measured with the conditions for Class 3R laser products (see IEC 60825-1), but with Condition 2 and C_7 being as defined in 4.2.3 of this document (IEC 60825-12).

Note 2 to entry: If the applicable limit of access level 1M or 2M is larger than the limit of 3R and less than the limit of 3B, access level 1M or 2M is allocated.

3.7

access level 3B

level for which, under reasonably foreseeable circumstances, human access to laser radiation in excess of the accessible emission limits of Class 3B for the applicable wavelengths and emission duration will not occur

Note 1 to entry: The level of radiation is measured with the conditions for Class 3B laser products (see IEC 60825-1), but with Condition 2 and C_7 being as defined in 4.2.3 of this document (IEC 60825-12).

3.8

access level 4

level for which, under reasonably foreseeable circumstances, it is possible that human access to laser radiation in excess of the accessible emission limits of Class 3B for the applicable wavelengths and emission duration could occur

Note 1 to entry: The level of radiation is measured with the conditions for Class 4 laser products (see IEC 60825-1), but with Condition 2 and C_7 being as defined in 4.2.3 of this document (IEC 60825-12).

3.9

automatic power reduction

APR

feature of a transmitter of an FSOCS, provided by the system equipment manufacturer, by which the accessible power in the nominal hazard zone (NHZ) or ~~NHZ-Aided~~ extended nominal hazard zone (ENHZ) is reduced to a specified value within a specified time

Note 1 to entry: The term “automatic power reduction” (APR) used in this document encompasses the following terms used in recommendations of the International Telecommunication Union ITU:

- automatic laser shutdown (ALS);
- automatic power reduction (APR);
- automatic power shutdown (APSD).

Note 2 to entry: The accessible power in the NHZ or ENHZ is reduced to a specified value within a specified time, whenever there is an event which could result in human exposure to optical radiation above the maximum permissible exposure (MPE), e.g. by a person entering the NHZ or ~~NHZ-Aided~~ ENHZ, as applicable. In an FSOCS, this feature may be used by the transmitter manufacturer to determine the classification.

3.10

beacon

optical source whose function is to aid in pointing or alignment of an optical system

~~3.11~~

~~embedded laser product~~

~~See definition 3.29 in IEC 60825-1.~~

3.11

end-to-end system

FSOCS that is comprised of at least one transmitter, one receiver, and any peripheral hardware necessary for the effective transfer of data along the transmission path from one position in space to another

3.12

extended nominal hazard zone

ENHZ

volume within which, when optical aids are used, the level of the direct, reflected or scattered radiation exceeds the applicable maximum permissible exposure (MPE) (under measurement conditions indicated in IEC 60825-1)

Note 1 to entry: Exposure levels outside the boundary of the ENHZ are below the applicable MPE when optical aids are used.

Note 2 to entry: This volume is determined prior to activation of any IPS or APR systems unless the APR is used for classification under the conditions of 4.5 of this document.

3.13

free space optical communication system

FSOCS

installed, portable, or temporarily mounted, through-the-air system typically used, intended or promoted for voice, data or multimedia communications and/or control purposes via the use of modulated optical radiation produced by a laser ~~or LED~~

Note 1 to entry: “Free space” means indoor and outdoor optical wireless applications with both non-directed and directed transmission.

Note 2 to entry: Emitting and detecting assemblies may or may not be separated.

Note 3 to entry: Refer to the conditions within Clause 1, by which Class 1 FSOCS products are exempt from all requirements of this document.

3.14

FSOCS transmitter

transmitter

optical transmitter emitting radiation through the air and used in an FSOCS

3.15

installation organization

installer

organization or individual who is responsible for the installation of an FSOCS

3.16 installation protection system IPS

feature of an installation site, provided by the installer or operating organization, that has two functions: (1) it detects human entry into the accessible volume of either the NHZ for restricted or controlled locations or the ~~NHZ-Aided~~ ENHZ for an unrestricted location, and; (2) once such entry is detected, causes reduction of the accessible power of the laser to a specified level within a specified time

3.17 interlock

means either of preventing access to a hazardous location until the hazard is removed, or of automatically removing the hazardous condition when access is gained

3.18 location

position or site occupied or available for occupancy

Note 1 to entry: Other standards may use the same terms for location types (3.19 to 3.22) with somewhat different definitions.

3.19 location of inaccessible space inaccessible space

volume where a person cannot normally be located, i.e. the space that has a horizontal spacing more than 2,5 m from any unrestricted location and is both greater than 6 m above a surface in any unrestricted location, and more than 3 m above a surface in any restricted location

Note 1 to entry: Inaccessible space may be entered by, for example, aircraft.

Note 2 to entry: All open space that is neither an unrestricted, restricted nor controlled location.

3.20 location with controlled access controlled location

location where an engineering or administrative control measure is present to make it inaccessible except to authorized personnel with appropriate laser safety training

3.21 location with restricted access restricted location

location that is normally inaccessible ~~by~~ to the general public (including workers, visitors, and residents in the immediate vicinity) by means of any administrative or engineering control measure but that is accessible to authorized personnel (e.g. maintenance or service personnel including window cleaners in exterior locations) who may not have laser safety training

3.22 location with unrestricted access unrestricted location

location where access to the transmission/receiver equipment and open beam is not limited (accessible to the general public)

3.23 manufacturer

organization or individual who makes or assembles optical devices and other components for the construction or modification of an FSOCS

3.23**~~nominal hazard zone (NHZ) and NHZ-Aided~~**

- ~~a) NHZ: the volume within which the level of the direct, reflected or scattered radiation exceeds the applicable MPE (under measurement conditions indicated in IEC 60825-1). Exposure levels outside the boundary of the NHZ are below the applicable MPE~~
- ~~b) NHZ-Aided: the volume within which, when optical aids are used, the level of the direct, reflected or scattered radiation exceeds the applicable MPE. Exposure levels outside the boundary of the NHZ-Aided are below the applicable MPE when optical aids are used~~

~~NOTE 1 These volumes are determined prior to activation of any IPS or APR systems unless the APR is used for classification under the conditions of 4.3 of this standard.~~

~~NOTE 2 Examples of NHZ and NHZ-Aided are provided in Clause A.2.~~

3.24**nominal hazard zone****NHZ**

volume within which the level of the direct, reflected or scattered radiation exceeds the applicable maximum permissible exposure (MPE) (under measurement conditions indicated in IEC 60825-1)

Note 1 to entry: Exposure levels outside the boundary of the NHZ are below the applicable MPE.

Note 2 to entry: This volume is determined prior to activation of any IPS or APR systems unless the APR is used for classification under the conditions of 4.5 of this document.

3.25**operating organization****operator**

organization or individual who is responsible for the operation and maintenance of an FSOCS

3.26**optically-aided viewing**

use of optical aids (for example, binoculars or magnifiers) to view an emitting source from within the emitted beam

Note 1 to entry: It is possible that telescopic optics, including binoculars, could increase the hazard to the eye by intrabeam viewing of a collimated beam when viewed at a distance.

~~NOTE 2 It is possible that hand magnifiers or eye-loupes could increase the hazard to the eye from viewing a close, but highly divergent, source.~~

3.27**removable laser system**

laser system that can be removed from its protective housing and operated by simply plugging into electrical mains or a battery

3.28**primary beam**

beam that transmits the modulated data signal

3.29**reasonably foreseeable event**

event (or condition) that is credible and whose likelihood of occurrence (or existence) cannot be disregarded

3.30**service organization**

organization or individual who is responsible for the service of an FSOCS

3.31

special tool

tool that is not readily available at retail consumer hardware stores

Note 1 to entry: Typical tools in this category are intended for use with tamper-resistant fasteners.

3.32

spillover

beam radiant energy that propagates past the receiving terminal

3.31

unaided viewing; without optical aids

~~viewing an emitting source from within the emitted beam without using magnifiers or other optical aids, as with the naked eye (prescription eyeglasses and contact lenses are not considered optical aids)~~

3.33

optically unaided

without optical aids

without using magnifiers or other optical aids, as with the naked eye

Note 1 to entry: Prescription eyeglasses and contact lenses are not considered optical aids.

4 Requirements

4.1 General remarks

For FSOCSs employing lasers for the purpose of free space optical data transmission, all classification shall be made in accordance with IEC 60825-1.

If an FSOCS incorporates a removable laser system, that removable laser system shall comply with the applicable requirements of IEC 60825-1.

FSOCSs have limitations imposed by this document that are dependent on the location type(s) in which they are installed. Product classification and access level restrictions by location type are summarized in Table 1.

In each location where emission is transmitted, crosses or is received, respective exposure conditions ~~must~~ shall be individually evaluated. Furthermore, potentially occupied locations along the beam path, within the NHZ or ~~NHZ-Aided~~ ENHZ, ~~must~~ shall also be evaluated for acceptable access levels (Table 1) and for appropriate controls applied. Locations traversed by partial reflections from windows within the beam path ~~must~~ shall also be evaluated if the emission could exceed access level 1 or 2. At a given location, the installation and operational constraints applied from 4.4 shall be determined by whichever is the more hazardous: the transmitted or the received optical radiation.

~~Example 1:~~ In the case of a location that receives access level 1 or 2 radiation but uses a Class 1M transmitter in the opposite direction, these combined conditions are acceptable for restricted locations but not for an unrestricted location unless the transmission equipment is installed as described in 4.4.2.2 to reduce the transmitter access level to 1 or 2.

~~Example 2:~~ For links with spillover beyond the receiver, but within the ~~NHZ-Aided~~ ENHZ that is of access level 1M or 2M, the spillover (and any accessible radiation otherwise outside of the receiver path, e.g. in front of it) ~~must~~ shall be contained within a restricted or controlled location, an unrestricted location compliant with 4.4.2.2, or inaccessible space.

For Class 3B and Class 4 transmitters in controlled locations, the entire beam path that potentially passes through other location types, including inaccessible space, ~~must~~ shall comply with the access level restrictions of Table 1. This may be satisfied in some

applications by continually monitoring the entire NHZ to ensure rapid automatic power reduction in the event of human interception of the beam path. Any spillover beyond the receiver, (and any accessible radiation otherwise outside of the receiver path – e.g. in front of it), within the NHZ, ~~must~~ shall also be contained in a controlled location or inaccessible space. Any additional spillover within the ~~NHZ-Aided ENHZ~~ ~~must~~ shall be contained within a restricted or controlled location, an unrestricted location compliant with 4.4.2.2, or inaccessible space.

~~The following ranking of the access levels (in increasing order of hazard) shall apply in this part of IEC 60825: 1, 2, 1M, 2M, 3R, 3B, 4.~~

~~NOTE – Because of the application, this is not the same as the ranking used in IEC 60825-1.~~

Table 1 – Restrictions for product classes and access levels

Location type	Permissible product classes and installation conditions	Permissible access levels
Unrestricted	Class 1 or 2 – No conditions Class 1M or 2M – See 4.4.2.2 Class 3R – See 4.4.2.3	1 or 2
Restricted	Class 1, 2, 1M or 2M – No conditions Class 3R – See 4.4.3.2	1, 2, 1M or 2M
Controlled	Class 1, 2, 1M, 2M, or 3R – No conditions Class 3B or 4 – See 4.4.4.2	1, 2, 1M, 2M, or 3R 3B or 4 – See 4.4.3.1
Inaccessible space	Not applicable 1, 2, 1M, 2M or 3R	1, 2, 1M, 2M or 3R

The operating organization has the ultimate responsibility for the installation, maintenance, service and safe use of the end-to-end system including engineering and administrative controls. This includes, especially

- identification of the location type at all portions of the entire transmission path, including beam spillover outside the receiver collection area and partial reflections from intermediate windows, where people may have access;
- ensuring that the product classification, access level requirements, and installation conditions from Table 1 are satisfied for those location types;
- ensuring that installation, maintenance and service are performed only by organizations with the capability of satisfying the requirements of 4.4.

Requirements for transmitter manufacturers, installers and service organizations are also included in this document.

IEC 60825-1 and IEC 60825-2 shall apply for classification and hazard level evaluations of FSOCSs employing lasers intended for transmission of data over fibre optic cable.

4.2 Determination of access level

4.2.1 General

Determination of access levels is the ultimate responsibility of the operating organization. However, they may be determined by the maintenance, installation or service organization. The methods for determining compliance with an access level are the same as those described for classification in IEC 60825-1 except for the following.

- a) The access level within a designated location shall be determined at any position relative to an FSOCS transmitter where the access level is maximized, and could depend on intermediate system elements such as windows.

- b) The access level may depend on the activation of an IPS or APR system.
- c) If an IPS or APR system is monitoring the location in question, during the 2 s immediately following any human interception, the accessible emission shall not exceed the MPE. Otherwise, the same method used for classification is also used for determination of access level. For viewing conditions without optical aids refer to ~~Table 7~~ the tables of MPEs in IEC 60825-1.

NOTE Rationale for 2 s: Because of the difficulty of a person with binoculars or other optical aid to fully align with the beam, it is ~~unlikely~~ not reasonably foreseeable that a person could intercept the beam's full power within 2 s. During the 2-s period following exposure, no part of the body would be exposed above the optically unaided MPE for access levels of 1, 2, 1M, 2M or 3R.

Verification testing of access levels shall be carried out under reasonably foreseeable single fault conditions to ensure that the APR and/or IPS, if used, is operating properly. In circumstances where it is difficult to carry out direct measurements, an assessment of the access level based on calculations may be acceptable. Faults which result in the emission of radiation in excess of the applicable AEL for a limited period only and for which it is not reasonably foreseeable that human access to the radiation will occur before the product is taken out of service or adjusted down below the AEL, need not be considered.

4.2.2 The use of Condition 2

4.2.2.1 General

The access level is determined by the measurement of the optical radiation that could become accessible following any reasonably foreseeable event during operation and maintenance.

All three conditions shall be tested. Condition 1 and Condition 3 shall be tested according to IEC 60825-1.

For all wavelengths, Condition 2 measurements to establish access levels shall be made with a 7 mm aperture at a distance of 70 mm from the end of the FSOCS transmitter (this simulates a $\times 7$ magnifier).

In addition to the above, and for all wavelengths, the total emission from the FSOCS transmitter for access level 3B systems shall not exceed the AEL of Class 3B.

In circumstances where it is difficult to carry out direct measurements, an assessment of access level based on calculations is acceptable.

For an FSOCS with automatic power reduction, the access level will be determined by the accessible emission (pulse or continuous wave) after the time interval of 2 s. Additionally the MPE requirement in 4.3 shall be satisfied.

Table 2 – Measurement aperture diameters and distances for the default (simplified) evaluation

	Condition 1^a		Condition 2		Condition 3^a	
	Applied to collimated beam where, for example, telescope or binoculars may increase the hazard		Applicable to optical fibre communication systems, see IEC 60825-2 Applicable to free space optical communication systems		Applied to determine irradiation relevant for the optically unaided eye, for low power magnifiers and for scanning beams	
Wavelength	Aperture stop	Distance	Aperture stop	Distance	Aperture stop/ limiting aperture	Distance
nm	mm	mm	mm	mm	mm	mm
< 302,5	–	–			1	0

$\geq 302,5$ to < 400	7	2 000	7	70	1	100
≥ 400 to $< 1\,400$	50	2 000	7	70	7	100
$\geq 1\,400$ to $< 4\,000$	7 × Condition 3	2 000	7	70	1 for $t \leq 0,35$ s 1,5 $t^{3/8}$ for $0,35$ s $< t < 10$ s 3,5 for $t \geq 10$ s (t in s)	100
$\geq 4\,000$ to $< 10^5$	–	–			1 for $t \leq 0,35$ s 1,5 $t^{3/8}$ for $0,35$ s $< t < 10$ s 3,5 for $t \geq 10$ s (t in s)	0
$\geq 10^5$ to $< 10^6$	–	–			11	0

NOTE 1 The descriptions below the “Condition” headings are typical cases for information only and are not intended to be exclusive.

NOTE 2 Limitations of the classification scheme are discussed in IEC 60825-1:2014 Clause C.3, suggesting cases where additional risk analysis and warnings might be appropriate. Condition 2 was used in previous editions of IEC 60825-1 as the “magnifying glass” condition.

^a When IEC 60825-1 is updated, the latest edition shall apply to Condition 1 and Condition 3.

4.2.2.2 Access levels 1 and 1M

For wavelengths less than 302,5 nm and greater than 4 000 nm, if the accessible emission is less than the AEL of Class 1 for Condition 3, then the FSOCS is assigned to access level 1.

For wavelengths between 302,5 nm and 4 000 nm, if the accessible emission is:

- less than the AEL of Class 1 for Condition 1, and Condition 2 and Condition 3,

then the FSOCS is assigned to access level 1.

If the accessible emission is:

- greater than the AEL of Class 1 for Condition 1 or Condition 2, and
- less than the AEL of Class 3B for Condition 1 and Condition 2, and
- less than the AEL of Class 1 for Condition 3,

then the laser product is assigned to access level 1M.

NOTE 1 Typically, the accessible emission of a Class 1M product exceeds the Class 1 AEL for either Condition 1 or Condition 2. However, it is also classified as Class 1M when it exceeds that AEL for both Condition 1 and Condition 2.

NOTE 2 The reason for verifying the AEL of Class 3B is to limit the maximum power passing through an optical instrument.

If the accessible emission exceeds the AEL of Class 3B as determined with a 3,5 mm diameter aperture placed at the closest point of human access, an additional warning regarding a potential skin hazard shall be given.

NOTE 3 It is possible that a Class 1M laser product with a highly diverging beam can produce high enough irradiance levels near to or in contact with the source (for instance a fibre tip) so that skin injury is possible.

4.2.2.3 Access levels 2 and 2M

Access levels 2 and 2M are applicable to the wavelength range of 400 nm to 700 nm. If the accessible emission exceeds the limits as required for Class 1 and for Class 1M, and is:

- less than the AEL of Class 2 for Condition 1, and Condition 2 and Condition 3,

then the FSOCS is assigned to access level 2.

If the accessible emission exceeds the limits as required for Class 1 and for Class 1M and is:

- greater than the AEL of Class 2 for Condition 1 or Condition 2, and
- less than the AEL of Class 3B for Condition 1 and Condition 2, and
- less than the AEL of Class 2 for Condition 3,

then the FSOCS is assigned to Class 2M.

NOTE 1 The reason for verifying the AEL of Class 3B is to limit the maximum power passing through an optical instrument, and to preclude high irradiance levels near to or in contact with diverging sources which may lead to skin injury.

NOTE 2 Typically, the accessible emission of a Class 2M product exceeds the AEL of Class 2 for either Condition 1 or Condition 2. However, it is also classified as Class 2M when it exceeds the AEL of Class 2 for both Conditions 1 and Condition 2.

If the accessible emission exceeds the AEL of Class 3B as determined with a 3,5 mm diameter aperture placed at the closest point of human access, an additional warning regarding a potential skin hazard shall be given.

NOTE 3 It is possible that a Class 2M laser product with a highly diverging beam can produce high enough irradiance levels near to or in contact with the source (for instance, a fibre tip) so that skin injury is possible.

4.2.2.4 Access level 3R

If the accessible emission, for Condition 1, Condition 2 and Condition 3 is:

- less than or equal to the AEL of Class 3R, and
- the accessible emission determined with Condition 3 exceeds the AEL for Class 1 and Class 2, as applicable,

then the FSOCS is assigned to access level 3R.

4.2.2.5 Access level 3B

If the accessible emission:

- is less than or equal to the AEL of Class 3B for Condition 1, Condition 2 and Condition 3, and
- exceeds the AEL for Class 3R for Condition 1, Condition 2 or Condition 3, and
- exceeds the AEL for Class 1 and Class 2 for Condition 3,

then the FSOCS is assigned to access level 3B.

4.2.2.6 Access level 4

If the level of radiation either for Condition 1 or Condition 2 or Condition 3 exceeds the AEL for Class 3B, the FSOCS product shall be assigned to access level 4.

4.2.3 The use of C_7

The access level is determined by the measurement of the optical radiation that could become accessible following any reasonably foreseeable event during operation and maintenance.

For wavelengths between 1 200 nm and 1 400 nm, $C_7 = 8$ shall be used.

4.3 Impact of using automatic power reduction features

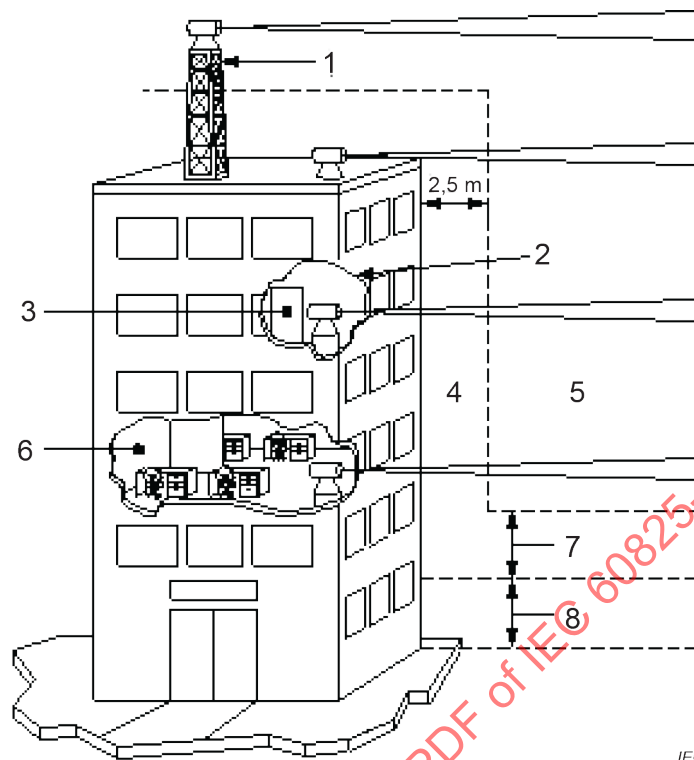
Where the FSOCS uses an automatic power reduction feature to meet the limits of an access level that is lower than that which would have to be assigned if no automatic power reduction feature were present, the irradiance or radiant exposure during the maximum time to reach the lower access level specified in 4.2 (2 s) shall not exceed the MPE.

4.4 Access level and classification requirements by location type

4.4.1 General

The location of the FSOCS shall determine the permissible access levels of emissions and the classification of equipment to be used and subsequent types of controls. Table 1 shows the acceptable product classes and access levels for the different types of locations. Figure 1 and Figure 2 illustrate some of the location types described in 4.4 for commercial structures and residential areas.

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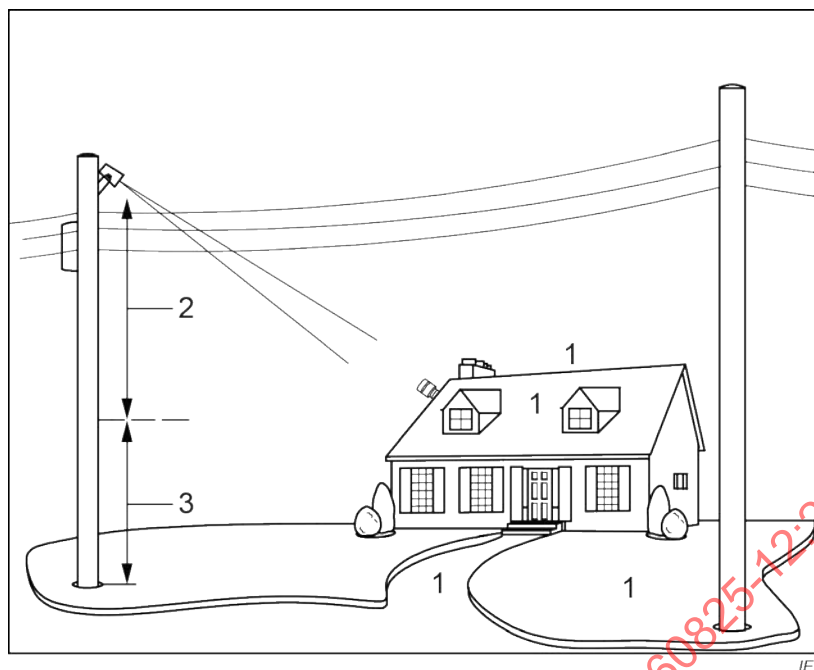


IEC

Key

- 1 controlled location (outside)
- 2 controlled location (inside)
- 3 locked door
- 4 restricted
- 5 inaccessible space
- 6 unrestricted
- 7 3 m restricted
- 8 3 m unrestricted

Figure 1 – Commercial structures



Key

- 1 unrestricted
- 2 restricted
- 3 3 m unrestricted

Figure 2 – Residential areas

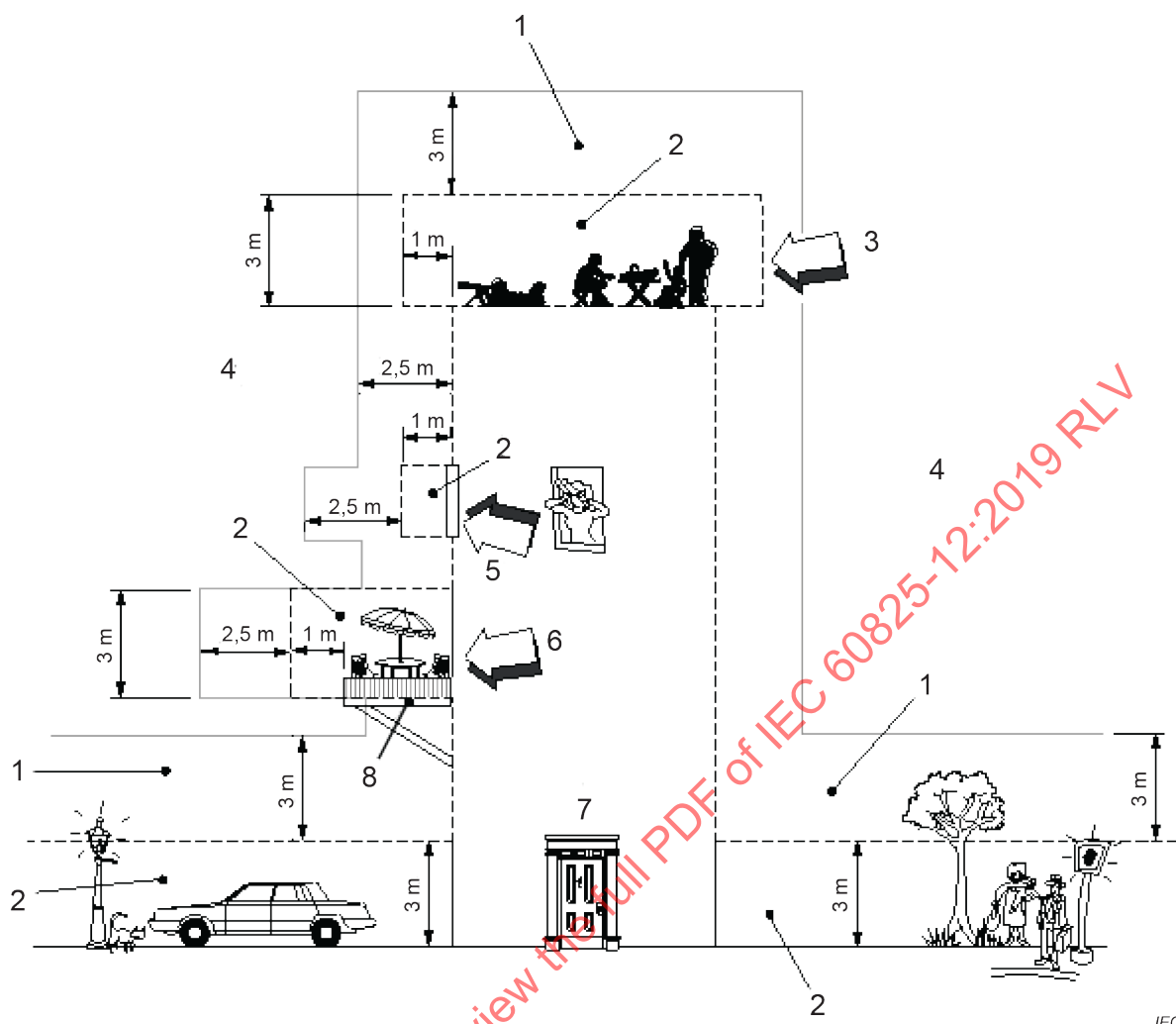
4.4.2 Requirements for unrestricted locations

4.4.2.1 General

Unrestricted locations are those areas that are normally accessible to the public (e.g. unrestricted areas of rooftops, public areas at ground level, open areas of offices and industrial premises, etc.). For windows that can be opened or unenclosed balconies, the unrestricted region extends 1 m horizontally from a perimeter boundary as shown in Figure 3.

The FSOCS emissions crossing or received in an unrestricted location shall be access level 1 or 2.

The open beam laser transmitters that are used in an FSOCS and are installed without added conditions in unrestricted locations shall be Class 1 or Class 2.



Key

- | | | | |
|---|-----------------------------|---|---|
| 1 | restricted |  | Volume outside and within a dashed line is unrestricted |
| 2 | unrestricted |  | Volume under and within a grey line is restricted |
| 3 | public rooftop |  | Volume outside of a grey line is inaccessible space |
| 4 | inaccessible space | | |
| 5 | openable window | | |
| 6 | balcony | | |
| 7 | residential or office space | | |
| 8 | floor of balcony | | |

Figure 3 – Examples of external location types

4.4.2.2 Use of Class 1M and Class 2M laser products in unrestricted locations

Installation and use of Class 1M or 2M transmitters in unrestricted locations is permitted if all the following conditions are satisfied:

- a) The transmitter shall be installed and comply with at least one of the following:
 - 1) The use of optical aids within the ~~NHZ-Aided~~ ENHZ is not a reasonably foreseeable event.
 - i) Collimated beam transmitters

For collimated beam transmitters, transmitters that ~~do not satisfy condition 1 of Table 10~~ exceed the AEL of Class 1 or 2 for measurement Condition 1 of the table

for measurement aperture diameters and measurement distances for the default (simplified) evaluation in IEC 60825-1, the installation shall not allow access to the ~~NHZAided~~ ENHZ with binoculars or telescopes at distances greater than 2 m from the transmitter. For example, locating Class 1M or 2M equipment near the edge of an unrestricted roof is permissible provided that all points within the ~~NHZAided~~ ENHZ at distances greater than 2 m from the transmitter are in a restricted location (beyond the 1 m extension of the unrestricted location next to the roof edge as indicated in Figure 3). This condition is illustrated in Figure 4.

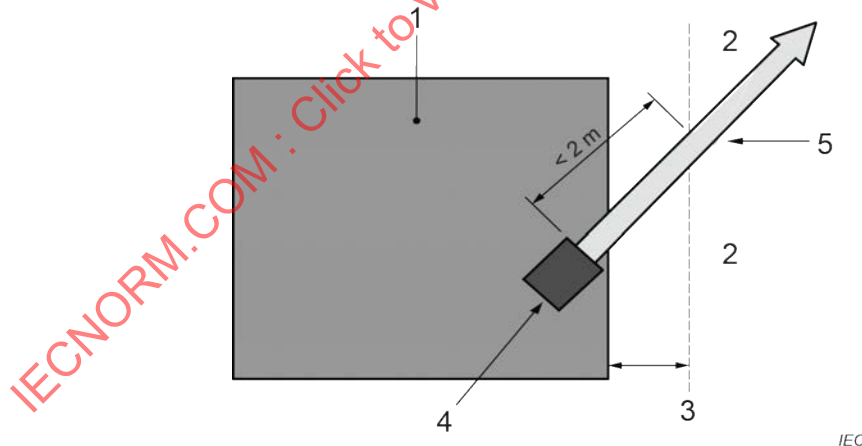
NOTE It is not considered a reasonably foreseeable event to make use of binoculars or telescopes at distances closer than 2 m from a transmitter. However, transmitters ~~should~~ will be placed as close to a window or roof edge as reasonably possible.

ii) Diverging beam transmitters

For diverging beam transmitters, transmitters that ~~do not satisfy condition 2 of Table 10 in IEC 60825-1~~ exceed the AEL of Class 1 or 2 for measurement Condition 2 as defined in 4.2, the installation shall not allow access to the ~~NHZAided~~ ENHZ with eye loupes or magnifiers at distances closer than 100 mm from the transmitter. For example, locating a Class 1M or 2M wireless transmitter on a ceiling is permissible provided that a window or other barrier prevents access to points within the beam path closer than 100 mm from the transmitter.

NOTE Determination of what constitutes a reasonably foreseeable event is the responsibility of the operating organization (~~EN 1050~~ ISO 12100 is a risk assessment standard, for example).

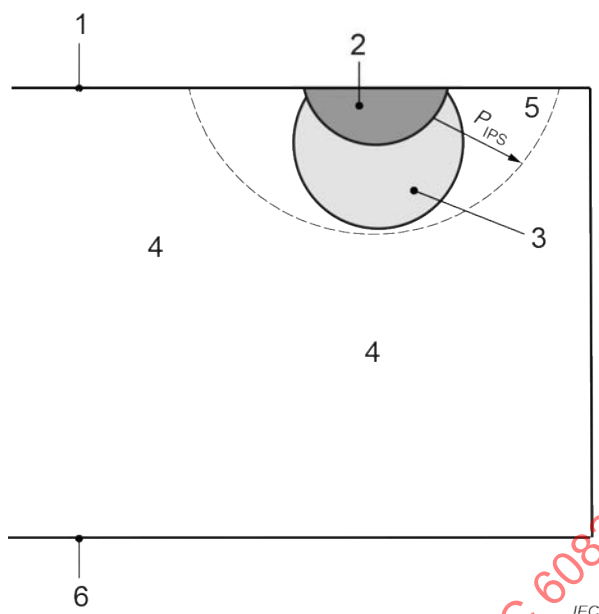
- 2) The transmitter shall provide a remote interlock connector that is interfaced with an IPS at the time of installation so that the accessible energy is limited to access level 1 or 2 as indicated in Figure 5.
- a) The installation shall ensure that there is no laser energy reflected back into the unrestricted location (e.g. from a window) that exceeds access level 1 or 2.
- b) The transmitter and/or shielding shall require a special tool to move/remove it, and a label that is visible to warn of the hazard before and after the transmitter or shielding is displaced. Alternatively, the transmitter and/or shielding shall be equipped with an interlock.



Key

- 1 unrestricted rooftop
- 2 restricted location or inaccessible space
- 3 1 metre extension of unrestricted location from roof edge
- 4 Class 1M or 2M FSOCS transmitter unit
- 5 transmitter beam

Figure 4 – Class 1M or 2M transmitter near edge of unrestricted rooftop



Key

- 1 ceiling
- 2 transmitter
- 3 ENHZ
- 4 < MPE with optical aids (outside of ENHZ)
- 5 P_{IPS} = profile of monitoring zone for Installation Protection System
- 6 floor

NOTE This is an example of an IPS that monitors the ENHZ of a Class 1M transmitter. Power would be reduced to below the optically aided MPE level if the monitored volume had been violated.

Figure 5 – Class 1M transmitter in unrestricted location

4.4.2.3 Use of Class 3R equipment in unrestricted locations

Installation and use of a Class 3R FSOCS transmitter in an unrestricted location is permitted if the following conditions are satisfied:

- a) The transmitter shall be installed and comply with at least one of the following:
 - 1) an eye exposure within the NHZ and the use of optical aids within the ~~NHZ-Aided~~ ENHZ are not reasonably foreseeable events; or
 - 2) the transmitter shall provide a remote interlock connector that is interfaced with an IPS at the time of installation so that the accessible energy is limited to access level 1 or 2 as indicated in Figure 5.

NOTE Determination of what constitutes a reasonably foreseeable event is the responsibility of the operating organization (EN 1050 ISO 12100 is a risk assessment standard, for example).

- b) The installation shall ensure that there is no laser energy reflected back into the unrestricted location (e.g. from a window) that exceeds access level 1 or 2.
- c) The transmitter and/or shielding shall require a special tool to move/remove it, and a label that is visible to warn of the hazard before and after the transmitter or shielding is displaced. Alternatively, the transmitter and/or shielding shall be equipped with an interlock.

4.4.3 Requirements for restricted locations

4.4.3.1 General

Restricted locations are those areas that are inaccessible by the general public but that are accessible to authorized personnel who may not have laser safety training. Where optically-aided viewing conditions are reasonably foreseeable, a suitable warning sign shall be provided as indicated in Table 3.

Examples of interior restricted locations are: equipment cabinets and closets (cupboards) in offices and industrial buildings and locked/dedicated rooms. Interior restricted locations could be occupied by service/maintenance personnel or escorted visitors without FSOCS laser safety training.

Restricted locations also exist outdoors. The restricted location on the exterior sides of a building extends outward 2,5 m from the exterior surfaces, balconies or stairways of the building as shown in Figure 3. Examples of exterior restricted locations are: limited access areas of commercial or industrial rooftops, telephone poles, or areas where scaffolding might exist. Exterior restricted space could be occupied by window cleaners or service/maintenance personnel without FSOCS laser safety training.

Exterior locations are also considered restricted if either of the following conditions is satisfied:

- a) the location is within the range of 3 m to 6 m above a surface in an unrestricted location; or
- b) the location is within 2,5 m in horizontal spacing from any unrestricted location and, if applicable, is greater than 3 m above the surface of any underlying unrestricted location.

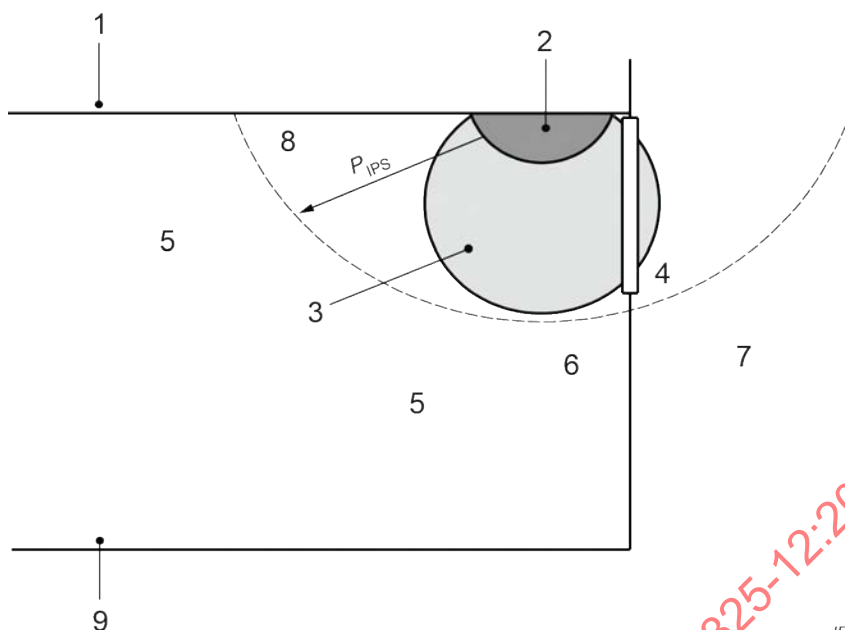
Free space optical signals crossing or received in a restricted location shall not exceed access level 1M or 2M (i.e. below the MPE limits without optical aids).

The open beam laser transmitters that are used in an FSOCS and are installed without added conditions in restricted locations shall be Class 1, 2, 1M or 2M.

4.4.3.2 Use of Class 3R laser products in restricted locations

Installation and use of Class 3R transmitters in restricted locations is permitted if all of the following conditions are satisfied.

- a) The transmitter shall be installed and comply with at least one of the following:
 - 1) an eye exposure within the NHZ and the use of optical aids within the ~~NHZ-Aided~~ ENHZ are not reasonably foreseeable events; or
 - 2) the transmitter shall have a remote interlock connector that shall be interfaced with an IPS at the time of installation so that the access level shall be limited to 1, 2, 1M or 2M as indicated in Figure 6.
- b) The installation shall ensure that there is no laser energy reflected back into the restricted location (e.g. from a window) that exceeds access level 1M or 2M.
- c) The transmitter and/or shielding shall require a special tool to move/remove it, and a label that is visible to warn of the hazard before and after the transmitter or shielding is displaced. Alternatively, the transmitter and/or shielding shall be equipped with an interlock.
- d) Any ~~additional~~ spillover beyond the receiving terminal within the ~~NHZ-Aided~~ ENHZ shall be within the restricted location, or if in an unrestricted location ~~must~~ shall comply with conditions in 4.4.2.2.



Key

- 1 ceiling
- 2 transmitter
- 3 NHZ
- 4 window
- 5 < MPE without optical aids (outside of NHZ)
- 6 indoors
- 7 outdoors
- 8 P_{IPS} = profile of monitoring zone for Installation Protection System
- 9 floor

It is important that additional care is taken to monitor the NHZ when it passes from indoors to outdoors.

NOTE This is an example of an IPS that monitors the entire NHZ of the Class 3R transmitter. Power is reduced to the optically unaided MPE level if human access is detected within the monitored volume.

Figure 6 – Class 3R transmitter in restricted location

4.4.4 Requirements for controlled locations

4.4.4.1 General

Controlled locations are those areas that are normally inaccessible except to authorized personnel with appropriate laser safety training (e.g. tower-mounted terminals, fenced/secure areas of rooftops, locked rooms with strictly-controlled access, etc.).

Installation and use of Class 1, 2, 1M, 2M and 3R transmitters is permitted in controlled locations without added conditions.

FSOCS emissions crossing into or received in controlled locations shall not exceed access level 1M, 2M or 3R except as described in 4.4.4.2.

4.4.4.2 Use of Class 3B and Class 4 laser products in controlled locations

Generally, installation and use of FSOCS equipment in a manner that avoids access levels of 3B and 4 is preferred. However, provided the zone where access level 1M, 2M or 3R is exceeded is confined to a controlled location, industry standard safe practices, ~~(e.g. IEC 60825-1),~~ are permitted to prevent human exposure to access levels of 3B and 4. Note that access levels of 3B or 4 are not permitted outside of a controlled location.

Open laser beam transmitters of Class 3B and 4 may be installed and used in controlled locations if all of the following conditions are satisfied.

- a) An IPS is in place that detects human entry to a volume containing the entire portion of the NHZ that extends outside of the boundaries of the controlled location and causes reduction of the power of the laser to a specified level within a specified time (see 4.6).
- b) ~~NOTE~~ Care should be taken to determine an NHZ that includes sources of error or ~~beam mis-steer~~ errant laser radiation.
- c) If the receiver is located within the NHZ, any spillover beyond the receiving terminal within the NHZ shall also be contained in a controlled location.
- d) Any ~~additional~~ spillover beyond a receiver within the ~~NHZ-Aided~~ ENHZ shall not enter an unrestricted location unless conditions of 4.4.2.2 are met.
- e) A laser safety officer (see IEC TR 60825-14) from the operating organization shall be responsible for establishing and implementing control measures for laser hazards within the controlled location.

4.4.5 Requirements for inaccessible space

Inaccessible space includes all space that is within neither unrestricted, restricted, nor controlled locations. This space extends outward horizontally

- a) 2,5 m from the exterior surfaces of all buildings, or 3,5 m from locations that may be occupied (e.g. balconies, stairways or ~~openable~~ windows that open) of all buildings, or
- b) from the boundaries of restricted locations,

and extends upward vertically either from 6 m above a surface in an unrestricted location, or from 3 m above a surface in a restricted location. These conditions are indicated in Figure 3.

Access to free space optical radiation in inaccessible space shall not exceed access level 1M, 2M or 3R.

If the NHZ from an FSOCS transmitter intercepts navigable airspace, the appropriate aviation authorities shall be notified. There may be additional regulatory requirements if visible laser beams are used near airports.

4.5 Classification

4.5.1 General

Classification of the optical transmitter is determined by the manufacturer based on measurement or analysis of accessible ~~optical~~ laser radiation as specified in IEC 60825-1. It is important to consider both the primary beam and any alignment or beacon beams accessible during operation ~~must be considered~~ in classifying the product and determining its use in appropriate locations as indicated in Table 1. Verification tests shall be made under the appropriate conditions, e.g. at accessible positions, using the limiting apertures and time durations specified in IEC 60825-1 and in 4.2 of this document.

FSOCS equipment may be designed to operate with an APR system so that the emitted power is reduced when a human crosses into the NHZ, or ~~NHZ-Aided~~ ENHZ, (see 4.5.2). For FSOCS applications, it is permissible to determine classification of FSOCS transmitters and the access level assignment based on the emission that is accessible following a 2-s delay from the time of ~~initial human exposure~~ entry or penetration into the APR protected space. During the 2-s period the MPE, measured using viewing conditions without optical aids shall not be exceeded for equipment classified as Class 1, 2, 1M or 2M. For viewing conditions without optical aids refer to ~~Table 7~~ the table of MPEs in IEC 60825-1. An APR system is only permitted on transmitters that are classified as Class 1, 2, 1M or 2M with the APR system enabled.

NOTE Rationale for 2 s: Because of the difficulty of a person with binoculars or other optical aid to fully align with ~~a free space optical~~ the beam, it is not reasonably foreseeable that a person could intercept the beam's full power within 2 s. During the 2-s period following exposure, no part of the body would be exposed above the optically unaided MPE for access levels of 1, 2, 1M, 2M or 3R.

4.5.2 Automatic power reduction mechanisms (APR)

4.5.2.1 General

An APR system is a feature that a manufacturer may supply with an FSOCS transmitter by which the accessible power is reduced to a specific level within a specific time, whenever there is an event that could result in human exposure to radiation above the applicable MPE, e.g. a person intercepting the beam or even a very small portion of the beam that would accommodate a 50 mm, 25 mm, 7 mm ~~or 3,5 mm~~ or other aperture, as described in ~~Table 10 of IEC 60825-1~~ Table 2.

The operation of an APR system affects the classification of the FSOCS transmitter and the access level at monitored locations as described in 4.2. The APR only refers to that mechanism that monitors the NHZ or ~~NHZ-Aided~~ ENHZ and reduces power. It does not extend to installation protection systems used for limiting access in an unrestricted, restricted or controlled location.

FSOCS transmitters which would be Class 4 without an APR system, shall not be installed in a manner such that access level 4 could be present in an unrestricted location in the event of an APR failure.

4.5.2.2 APR performance requirements

An APR shall accomplish the following:

- monitor the entire NHZ or ~~NHZ-Aided~~ ENHZ depending on the reduced access level;
- detect human interception of the NHZ or ~~NHZ-Aided~~ ENHZ, as appropriate, and reduce accessible power to a specified level within the specified time, and maintain the power at or below the specified level for the duration of the potential hazard;
- during the 2-s period allowed for power reduction, ensure that the MPE without optical aids (as indicated in IEC 60825-1) at the point of interception ~~shall not be~~ is not exceeded for a Class 1, 2, 1M or 2M product;
- have an adequate level of reliability for all subsystems (including, for example, switches, electronics, software and sensors), and be single fault tolerant – for example, when single faults of the system occur that could permit an accessible energy above access level 1 or 2 within the ~~NHZ-Aided~~ ENHZ for Class 1 or 2 products, or access level 1M or 2M within the NHZ for Class 1M or 2M products, the safety function of the APR is performed;

NOTE Annex B shows ~~some~~ examples of reliability assessment methods.

- if an APR override mechanism is provided, for installation or servicing work, while enabled, the resumption of normal operation ~~must~~ shall be prevented, and a visible or audible warning ~~must~~ shall clearly indicate that the APR has been overridden (based on interlock override requirements from IEC 60825-1);
- in transmitters which would be Class 3B or 4 without an APR system, a single fault in the safety function of the APR system shall cause:
 - reduction of transmitter emission level within 2 s of fault occurrence to Class 1 or 2 if installed in an unrestricted location or to Class 1, 2, 1M or 2M if installed in either a restricted or controlled location, (~~during the 2-second reduction period, the optically unaided MPE shall not be exceeded~~ see also 4.5.2.2 c)); and
 - notification of the single fault condition to the operating organization by means of a required network monitoring system; and
- due to the wide range of possible detection methods, the manufacturer shall determine a test procedure to adequately verify the performance of the detection system which triggers the APR. The test should account for humans between infant and adult (unless the age is

reasonably restricted by the location type). Similarly, the tests should account for speeds of entry into the beam that are reasonably foreseeable for the intended installation location.

NOTE If power reduction occurs in less than 2 s, the MPE for that duration may be used.

Tests and assessments shall be carried out under reasonably foreseeable fault conditions. In some complex systems, where the optical output is dependent on the integrity of other components and the performance of circuit design and software, it may be necessary to use other recognized methods for hazard/safety assessment (see Annex A).

Once the APR determines a safe condition, full power operation of the transmitter is permissible.

Alternatively, the APR could remain in the low power condition until manually reset once the operator has determined that the hazard has ceased. Classification and access level evaluation of the APR-based FSOCS shall account for start-up and restart conditions for all applicable time bases. Until a safe condition is established, the appropriate emission/exposure limits for its installed location type shall not be exceeded.

4.6 Installation protection systems (IPS)

An IPS is a feature that functions similarly to an APR system but is not integrated with an FSOCS transmitter by a manufacturer. Instead, an installer may incorporate an IPS with an FSOCS transmitter so that the accessible power at defined locations is reduced to a specific level within a specific time, whenever there is an event that could result in human exposure to radiation above the applicable MPE. The requirements of 4.5.2 for APR systems are applicable to an IPS; however, transmitter classification may not be determined based on the operation of an IPS.

The interface between the IPS and the FSOCS transmitter shall be through a remote interlock connector that is provided by the transmitter manufacturer or by equivalent means. FSOCS transmitters that do not provide a remote interlock connector or equivalent shall not be installed with an IPS.

4.7 Specular reflections

When installing and operating an FSOCS, care should be exercised to prevent unintentional reflection (total and/or partial) of the primary and, if used, beacon or alignment transmitter beams. (This should apply to all laser classes as a matter of good work practice.) The possibility of accidental misdirection of the laser beam and unintentional reflections shall be taken into account in the evaluation of the access level, and NHZ, as appropriate, by the system installer/operating organization.

4.8 Organizational requirements

4.8.1 Requirements for manufacturers of ready-to-use FSOCS transmitters or turnkey systems

4.8.1.1 General

Manufacturers of FSOCS transmitter and receiver equipment and/or turnkey end to end systems shall

- a) ensure that the equipment satisfies the product requirements of IEC 60825-1, including:
 - 1) product classification;
 - 2) engineering features (e.g. emission indicator, remote interlock connector, etc.);
 - 3) labels for that classification as well as manuals and other proper documentation;

- b) ensure that the equipment satisfies the product requirements of IEC 60825-2 when the FSOCS incorporates optical fibre that extends from the transmitting or receiving enclosure(s);
- c) provide the following additional information:
 - 1) adequate description of any engineering design features incorporated into the product that prevent exposure to radiation in excess of access level 1, 2, 1M, 2M or 3R;
 - 2) adequate instructions for proper assembly, alignment, maintenance and safe use including clear warnings concerning precautions to avoid exposure to radiation above access level 1, 2, 1M, 2M or 3R;
 - 3) adequate instructions to installation and service organizations to ensure the product can be installed and serviced in such a manner that the accessible radiation does not exceed the requirements of 4.4. These include requirements on horizontal and vertical spacing, definitions and requirements for unrestricted, restricted and controlled locations and inaccessible space, and, if allowed, the procedures and precautions applicable for any adjustments needed to increase/reduce beam divergence in order to reduce possible exposures;
 - 4) the reaction time and operating parameters of the APR system or IPS, if provided by the manufacturer, e.g. the time to reach the desired access level;
 - 5) where installation or service requires overriding an APR or IPS system, information shall be included to specify safe work practices and/or protection while the power reduction system or monitor is overridden, and safe procedures for reinstating and testing such systems;
 - 6) sufficient information ~~shall be provided by a FSOCS equipment manufacturer~~ to allow the installer or operating organization to determine a maximum access level at any position relative to the transmitter;
 - 7) instructions for connection of an IPS to the remote interlock connector or equivalent transmitter interface;
 - 8) information that describes the condition upon which the classification is based ~~(IEC 60825-1, Table 10, condition 1 or condition 2)~~ (i.e. the condition used in the table of measurement aperture diameters and measurement distances for the default (simplified) evaluation in 4.2);
 - 9) if the product is classified in excess of Class 1M or 2M, the NHZ should be provided;
 - 10) for all products other than Class 1, the ~~NHZ-Aided~~ ENHZ, if present, should be described ~~(see examples in Clause A.2)~~; and
 - 11) any other information relevant to the safe use of the FSOCS product.

4.8.1.2 Additional manufacturer's instructions

4.8.1.2.1 General

In the installation manual, the manufacturer shall explicitly define the area location type ~~per~~ in accordance with the definitions of this document, and state whether the FSOCS is intended for installation in an unrestricted, restricted, or controlled access location type.

NOTE Products equipped with APR may have installation locations limited by 4.5.2.2 f).

The installation manual shall include the following statements:

"CAUTION – Use of controls, or adjustments, or performance of procedures other than those specified herein may result in hazardous radiation exposure."

"The appropriate aviation authorities shall be notified if the nominal hazard zone (NHZ) intercepts navigable airspace."

4.8.1.2.2 Transmitters

The following statements that apply to the particular classification of the transmitter of the FSOCS shall be included in the installation manual.

Class 1 FSOCS transmitters: "This is a Class 1 FSOCS transmitter and may be installed in unrestricted, restricted, or controlled locations as defined in this manual."

NOTE This statement is not required for transmitters that satisfy the exemption described in Clause 1.

Class 1M FSOCS transmitters: "Caution, this is a Class 1M FSOCS transmitter and may be installed in unrestricted, restricted, or controlled locations as defined in this manual. See installation constraints for use in unrestricted locations."

Class 2 FSOCS transmitters: "Caution, this is a Class 2 FSOCS transmitter and may be installed in unrestricted, restricted, or controlled locations as defined in this manual."

Class 2M FSOCS transmitters: "Caution, this is a Class 2M FSOCS transmitter and may be installed in unrestricted, restricted, or controlled locations as defined in this manual. See installation constraints for use in unrestricted locations."

Class 3R FSOCS transmitters: "Caution, this is a Class 3R FSOCS transmitter and may be installed in unrestricted, restricted, or controlled locations as defined in this manual. See installation constraints for use in unrestricted and restricted locations."

Class 3B FSOCS transmitters: "~~Caution~~ Warning, this is a Class 3B FSOCS transmitter and may be installed in controlled locations as defined in this manual."

Class 4 FSOCS transmitters: "~~Caution~~ Danger, this is a Class 4 FSOCS transmitter and may be installed in controlled locations as defined in this manual."

4.8.1.2.3 Receivers

Appropriate information—~~must~~ shall be provided on systems whose receivers or receive locations may not employ transmitters, on whether the receiver requires reception of optical emissions in excess of the MPE with optical aids and how to deploy that receiver properly.

4.8.2 Installation and service organization requirements

Installation and service organizations for FSOCSs shall follow the manufacturer's instructions for installation and service of equipment in a manner that will ensure that the accessible radiation satisfies the requirements of 4.4.

For systems other than Class 1 or 2, the installation and service organization(s) shall:

- a) provide adequate laser safety training to installation and service personnel;
- b) ensure that suitable access controls and warning signs are employed—~~per~~ in accordance with Table 3. Each location requiring a sign shall contain the words, "Access level xx, IEC 60825-12:2005 201x". Signs—~~are to~~ shall be posted adjacent to the equipment (to adequately warn against entry into hazardous areas), and next to entrance doors as indicated in Table 3;

The most recent published edition of IEC 60825-12 shall be used in the above mentioned sign "Access level xx, IEC 60285-12:201x".

NOTE 201x indicates the edition and publication year of the standard.

- c) ensure that IPS monitors, if used, are providing the protection intended.
- d) for Class 3B and 4 FSOCSs, verify by analysis or test that the access level limits in 4.4 for received radiation in unrestricted and restricted locations and received or transmitted

radiation in controlled locations are met under reasonably foreseeable conditions including consideration of beam alignment stability and mounting limitations.

Table 3 – Requirements for warning signs

Access level	Location type		
	Unrestricted	Restricted	Controlled
1	None	None	None
2	None	None	None
1M ^a	Not applicable ^b	None ^c	None ^c
2M ^a	Not applicable ^b	Adjacent ^d	Adjacent ^d
3R	Not applicable ^b	Not applicable ^b	Adjacent ^d and Entrance
3B	Not applicable ^b	Not applicable ^b	Adjacent ^d and Entrance
4	Not applicable ^b	Not applicable ^b	Adjacent ^d and Entrance

^a For access level 1M or 2M, the warning sign, if present, ~~must~~ shall include the statement: "Do not use optical aids (binoculars or telescopes)". If the product is classified 1M or 2M because it fails Condition 2 ~~of IEC 60825-1, Table 10~~ in 4.2 (highly diverging beam), then replace "(binoculars or telescopes)" with "(magnifiers)".

^b Not applicable because access level not permitted in the location type (see Table 1).

^c If a sign is not present for access level 1M in restricted or controlled locations, it is the responsibility of the operating organization to ensure alternate administrative controls effectively prevent hazardous optically aided viewing.

^d Place a notice not necessarily within the zone but where it can be viewed by a person before they enter a more hazardous zone.

NOTE For wavelengths above 1 400 nm, Condition 2 measurements to establish access levels shall be made with a 7 mm aperture at a distance of 28 mm from the end of the FSOCS transmitter (this simulates a ×18 magnifier). For all other wavelengths, Condition 2 measurements to establish access levels shall be made with a 7 mm aperture at a distance of 70 mm from the end of the FSOCS transmitter (this simulates a ×7 magnifier).

4.8.3 Operating organization requirements

The operating organization has the ultimate responsibility for the safety of the end-to-end system. This includes, especially:

- identification of the location type at all portions of the entire transmission path within the ~~NHZ-Aided~~ ENHZ where people may have access;
- ensuring that the classification and access level requirements are not exceeded for those location types;
- ensuring that installation and service is performed only by organizations with the capability of satisfying the applicable requirements of 4.4 and 4.8.2;
- ensuring that access to restricted and controlled locations is appropriately addressed with respect to laser safety;
- ensuring compliance with operating, installation, service and safety requirements;
- ensuring that a laser safety officer is assigned to controlled locations that contain Class 3B or 4 equipment;
- after receiving notification of a fault in the APR system of an FSOCS transmitter that would be Class 3B or 4 without an APR system, repair of the fault condition shall occur in a time frame that reasonably prevents a second fault from occurring.

Annex A (informative)

Examples of applications and calculations

A.1 Viewing a specular (mirror-like) reflection

Specular (mirror-like reflections; Fresnel reflections) can in some cases be of concern from Class 1M and higher classes where the beam is transmitted through building windows. If the beam is directed at another building transceiver site, a specular reflection can be produced at each glass-air interface. The typical reflectance per surface is 0,04 (but depends upon index of refraction). Thus for a beam incident upon a single-paned window at near-normal (perpendicular) incidence, 4 % + 4 % will be reflected, i.e., 8 %. If the emitted beam irradiance is more than $1/(0,08) = 12$ -fold greater than the MPE, the reflected beam would exceed the MPE. Furthermore, Fresnel's Law of Reflection states that the reflectance increases at off-normal incidence angles. Thus further safety evaluations may be necessary. It is important to determine the direction of a reflected beam back into occupied space in the transmitter room. With regard to reflections from a beam entering the transceiver or receiver site, it would be unusual for the beam irradiance to be far exceeding the MPE and therefore a reflection back into space that is of concern would be very rare. Nevertheless, the installer should consider this.

Example: A collimated beam from a Class 3B free space laser operating at 4 W with a 0,2-m diameter beam and at a wavelength of 1,15 μm is directed out an office building window at an angle 20 ° from the normal. Evaluate the specular reflection back into the transmitter room.

$$E = 1,27 \times \Phi / a^2 = (5,08 \text{ W}) / (0,2 \text{ m})^2 = 127 \text{ W} \cdot \text{m}^{-2} \quad (1)$$

The MPE at this wavelength for continuous (> 10 s) viewing is 50 $\text{W} \cdot \text{m}^{-2}$. Since the window reflectance is much less than $50/127 = 0,39$, the reflected beam irradiance is below the MPE; however, the reflected beam would be equivalent to Class 1M and if a telescope (without safety filter) were to be aimed out the window along the reflected beam path a risk from optically aided viewing could exist. The reflectance for this type of glass at this angle was measured to be 0,10 (10 %). Thus the reflected beam irradiance would be 13 $\text{W} \cdot \text{m}^{-2}$ and this could pose a hazard for an unattenuated telescope having a magnifying power greater than 50/13. Needless to say, off-axis beam angles must be evaluated. The transmitter is best placed very close to the window glass, or a tube between transmitter aperture and window glass installed. For reflections external to the building, Class 1M beams may be created and must be evaluated.

A.2 Examples of NHZ and NHZ-Aided

The concepts of NHZ and NHZ-Aided are not always immediately understandable from the definitions alone, and some illustrative examples are provided here for assistance. Correct interpretation of this standard also depends on the reader's clear understanding of access levels as defined in this standard. For example, a Class 1M product (which is potentially a hazard for aided viewing conditions) may be installed in a manner that renders optically aided viewing not reasonably foreseeable (4.2.1.1). In this case, even though there is a NHZ-Aided, the installation is access level 1.

Assumptions are made in the following examples to simplify the analysis and still illustrate the concepts. Further related examples that consider other wavelengths and more typically encountered irradiance profiles, such as Gaussian, are provided in Annex A of IEC 60825-1.

a) Example A.2-1

Consider first a collimated beam Class 1M product (that does not satisfy condition 1 of Table 10 in IEC 60825-1). For this case, there is no NHZ, and the NHZ-Aided is confined to a region that begins 2 m from the point of closest human access. This is because 2 m is considered the closest distance of reasonably foreseeable use of telescopic optical aids (such as binoculars) that typically have a limited range of focus adjustment. The extent of the NHZ-Aided beyond 2 m is dependent on additional details of the product including: wavelength, angular subtense, time dependence of emitted power, peak power, beam divergence, minimum beam diameter, and irradiance distribution.

b) Example A.2-2

Next consider a diverging beam Class 1M transmitter (that does not satisfy condition 2 of Table 10 in IEC 60825-1). For this case, there is also no NHZ, and the NHZ-Aided volume is confined to a region between 14 mm and 100 mm from the apparent source location. This is because 14 mm and 100 mm are the minimum and maximum distances of applicability of condition 2. As in the preceding example, the rationale for this distance range is based on reasonably foreseeable use of short range optical aids such as eye loupes. As in the preceding example, additional detail about the extent of the NHZ-Aided within the 14 mm to 100 mm region from the apparent source location is dependent on transmitter characteristics.

c) Example A.2-3

A Class 3B product with condition 2 being the most restrictive.

Specifically, consider:

- uniform irradiance beam with diameter at the emitting aperture of $d_0 = 1$ mm;
- full divergence of $\phi = 0,1$ rad;
- wavelength of 1 500 nm;
- average cw beam power of $P = 360$ mW.

We assume here for simplicity that for any fixed distance from the transmitting aperture, the beam irradiance is constant within the beam divergence cone and is zero outside this cone. The beam diameter at any distance r is given by

$$d(r) = d_0 + 2 r \tan (\phi / 2) \cong d_0 + r \phi$$

The maximum extent of the NHZ is referred to in IEC 60825-1 as the nominal optical hazard distance (NOHD), and is determined by calculating the distance at which the irradiance averaged within the measurement aperture applicable for optically unaided viewing (from IEC 60825-1, Table 10) falls below the MPE. This is equivalent to setting the power collected by the measurement aperture to the AEL for Class 1 and Class 1M (from IEC 60825-1, Table 1). Using the uniform irradiance assumption of this example, this collected power is determined by the ratio of the measurement aperture area to the beam area

$$AEL = 10 \text{ mW} = P (d_{UM}/d(NOHD))^2$$

where $d_{UM} = 3,5$ mm is the applicable unaided measurement aperture diameter. Using the above equations to solve for NOHD yields

$$NOHD = \frac{d_{UM} \sqrt{\frac{P}{AEL}} - d_0}{\phi}$$

$$NOHD = (3,5 \times (360/10)^{1/2} - 1)/0,1 \text{ mm} = 200 \text{ mm}$$

Therefore, the NHZ begins 100 mm from the apparent source location, and extends to a distance of 200 mm.

There are two parts of the NHZ-Aided, based on conditions 1 and 2 respectively from IEC 60825-1, Table 10. The part of the NHZ-Aided determined by condition 2 is smaller than the NHZ, extending only from 14 mm to 100 mm (measured from the apparent source location).

The part of the NHZ-Aided based on condition 1 is determined by calculating the distance at which the power collected by the measurement aperture applicable for optically aided viewing (again from IEC 60825-1, Table 10) falls below the AEL for Class 1 and Class 1M (from IEC 60825-1, Table 1). This distance is referred to in IEC 60825-1 as the "extended NOHD." The NHZ-Aided analysis is the same as for the NHZ except that the measurement aperture diameter is now $d_{AM} = 25$ mm. Substituting this into the above equation yields

$$NOHD_{\text{extended}} = (25 \times (360/10)^{1/2} - 1) / 0,1 \text{ mm} = 1\,490 \text{ mm}$$

Because this distance is less than 2 m, there is no contribution to the NHZ-Aided determined by condition 1.

A.3 Example of divergent, diffuse IR transmitter

In this example, consider an infrared laser diode emitter used for broadcast (point to multi-point) communication in a conference room. Use the following for the transmitter properties:

- peak wavelength — 940 nm
- spectral bandwidth — 4 nm (full-width at half maximum)
- divergence — 120° (full-width at half maximum, Lambertian cosine distribution)
- radiant intensity: — 400 mW·sr⁻¹ (maximum axial emission)

First consider the case that the source size is not known, and therefore, the most restrictive source angular subtense must be assumed. Referring to IEC 60825-1, Table 1, the applicable AEL is 1,18 mW.

To satisfy the conditions for Class 1, this AEL must not be exceeded when measuring the output of the device with an aperture of 7 mm diameter at a distance of 14 mm. Similarly, for Class 1M, this AEL must not be exceeded when measuring the output of the device with an aperture of 7 mm diameter at a distance of 100 mm.

Before elaborate (and costly) measurements are performed, it is often desirable to check the implications of IEC 60825-1 theoretically by transforming the applicable AEL and measurement conditions into a radiant intensity limit which may be compared directly with typical component data sheet specifications. For this purpose, the "inverse square law" can be applied, which states that

$$E = I/r^2$$

where E is the irradiance (or radiant exposure) at a source distance r , and I is the radiant intensity. The irradiance corresponding to the AEL and 7 mm diameter measurement aperture (with an area of $A = 3,85 \times 10^{-5} \text{ m}^2$) from above is

$$E_{AEL} = (1,18 \times 10^{-3} \text{ W}) / (3,85 \times 10^{-5} \text{ m}^2) = 30,6 \text{ W m}^{-2}$$

Note that this equals the MPE from IEC 60825-1, Table 6. In order to determine the appropriate maximum allowable radiant intensity from this irradiance, the above formula for the "inverse square law" can be transformed to be

$$I_{AEL} = E_{AEL} r^2$$

Insertion of the above mentioned measurement distances leads to:

- Class 1 $I_{AEL \text{ Class 1}} = 6,00 \text{ mW sr}^{-1}$
- Class 1M $I_{AEL \text{ Class 1M}} = 306 \text{ mW sr}^{-1}$
- Class 3R (5 × Class 1) $I_{AEL \text{ Class 3R}} = 30,0 \text{ mW sr}^{-1}$

In most applications that use "IRED sources," this point source approach will be sufficient. However, in the current example with a radiant intensity of 400 mW sr^{-1} the Class 1, 1M and 3R limits shown above (which apply for source angular subtense $< \alpha_{\min}$, where $\alpha_{\min} = 1,5 \text{ mrad}$) are exceeded, and the transmitter would be Class 3B. Note that by applying the same considerations used in the examples in Clause A.2, the NHZ is determined to be confined to a small region between 100 mm and 114 mm from the source. From Table 1, Class 3B FSOCS transmitters are only permitted in controlled locations.

Since the analysis above yields a very restrictive condition, it is certainly important to consider the source angular subtense (or apparent size) of the transmitter. Assume here that the source size (which contains 63 % of the total emitted power) is $D = 1 \text{ mm}$ (this is a typical value for commercially available devices). From a viewing distance of 100 mm, the corresponding angular subtense is $\alpha = 0,01 \text{ rad}$. (IEC 60825-1 specifies a distance of 100 mm for the determination of angular subtense).

The above mentioned small source AEL now increases by the factor $G_6 = \alpha / \alpha_{\min} = 6,67$ ($\alpha_{\min} = 1,5 \text{ mrad}$) for an AEL of 7,87 mW. The corresponding irradiance limit is $E_{AEL} = 204 \text{ W m}^{-2}$. For Classes 1 and 3R, the measurement distance for the 7 mm aperture must also be increased to 32,3 mm (this is specified by the formula in IEC 60825-1, Table 10). The measurement distance applicable for Class 1M remains 100 mm. Again applying the equation above for the maximum allowable radiant intensity yields:

- Class 1: $I_{AEL \text{ Class 1}} = 213 \text{ mW sr}^{-1}$
- Class 1M: $I_{AEL \text{ Class 1M}} = 2,04 \text{ W sr}^{-1}$
- Class 3R: $I_{AEL \text{ Class 3R}} = 1,06 \text{ W sr}^{-1}$

Comparing these radiant intensities (that apply now for a 10 mrad source angular subtense) with the radiant intensity of the example device (400 mW sr^{-1}), the device is seen to be Class 1M and actually emits only 20 % of the Class 1M emission limit. The appropriate conditions for such transmitters in unrestricted locations must be observed (see 4.2.1.1). The region of the NHZ Aided is confined to only a small range between 32,3 mm and 45 mm from the source.

As this example shows, the angular subtense of the source, for wavelengths in the range 400 nm to 1 400 nm, is significant in the determination of the NHZ and NHZ-Aided. Typically, an optical diffuser can be used to increase the source angular subtense unless a well collimated beam is required.

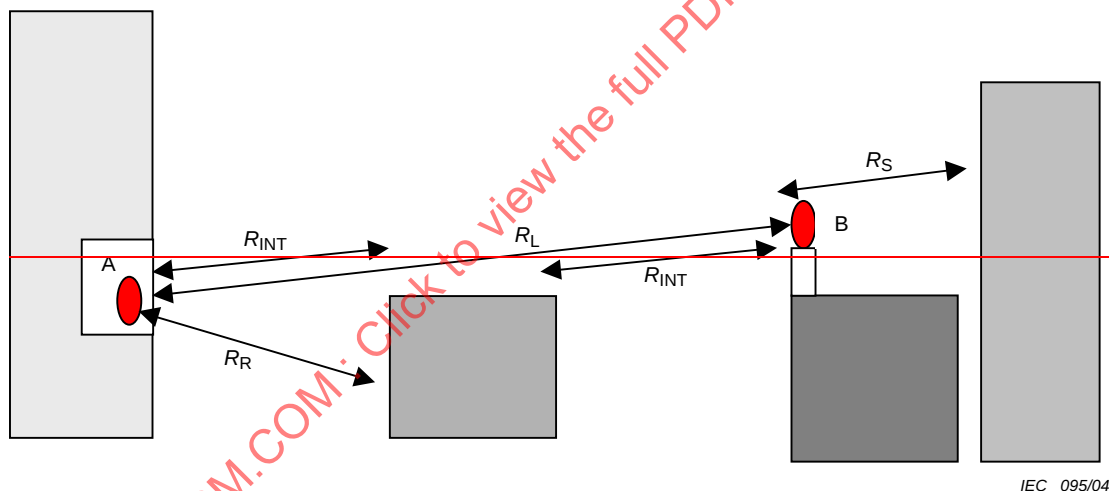
NOTE 1 The "inverse square law" can only be used where the source approximates a point source, i.e. as a "rule of thumb", where the measurement distance to the source is greater than five times the maximum source dimension. Since the measurement distance increases with the source size (following the formulas in IEC 60825-1, Table 10, this condition is always satisfied).

NOTE 2 The above calculation holds especially for ideal Lambertian (or cosine law) sources. In cases where the spatial emission distribution is narrower (half angle smaller than about 30°), a safety factor of 0,5 should be applied to the calculated limits.

A.4 FSOCS link between two restricted locations

Consider the deployment of two widely separated FSOCS terminals in a link as shown in Figure A.1. For the purpose of simplifying this example while illustrating the important principles of this safety standard, let both terminals transmit laser beams with constant irradiance within the beam divergence cones and send no radiation outside the cones. Terminal A is installed in a restricted location. A building window that does not open is in front of terminal A and has a transmission of $T_w = 0,3$, and for this example, let the reflectivity of the window be $1 - T_w = 0,7$. Note that in general, window transmission and reflection characteristics are dependent on wavelength, angle of incidence, number of panes and polarization. The distance from terminal A to terminal B is the link range $R_L = 300$ m. Terminal B is mounted on a rooftop in a controlled location. There are five locations to consider in this example besides the locations of the terminals:

- the location traversed by the beam from terminal A that partially reflects from the window in front of terminal A;
- the location immediately outside the window in the building where terminal A is located;
- the rooftop of an intermediate building located $R_{INT} = 140$ m from both terminal A and terminal B that the beam path clears by 2 m vertically;
- an unrestricted building a distance $R_S = 50$ m beyond terminal B that is in line to receive spillover radiation from terminal A;
- an unrestricted location a distance $R_R = 75$ m from terminal A that is in line to receive radiation from terminal B that reflects from the window just in front of terminal A.



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Figure A.1 Link between two widely separated locations

Characteristics of the transmitters of these terminals are as follows:

a) Terminal A transmitter:

- Class 1M
- Uniform irradiance distribution within diverging cone
- Beam diameter at transmitter: $D_A = 100$ mm
- Full axially symmetric beam divergence: $\phi_A = 2$ mrad
- Wavelength: $\lambda = 1\,550$ nm

b) Terminal B transmitter:

- Class 3B

- ~~Uniform irradiance distribution within diverging cone~~
- ~~Beam diameter at transmitter: $D_B = 10 \text{ mm}$~~
- ~~Full axially symmetric beam divergence: $\phi_B = 1 \text{ mrad}$~~
- ~~Wavelength: $\lambda = 1\,550 \text{ nm}$~~

~~First consider the limits on the transmit power from terminal A imposed by safety limits along the beam path. Since it is a Class 1M device, the emitted beam does not exceed the MPE without optical aids at $1\,550 \text{ nm}$. At this wavelength, the unaided MPE is $1\,000 \text{ W}\cdot\text{m}^{-2}$. The applicable measurement condition for this is that the collected power within a $3,5 \text{ mm}$ diameter aperture placed immediately in front of the transmit aperture does not exceed 10 mW . Therefore, the total beam power within the full transmit aperture with uniform irradiance is limited to $(D_A/3,5 \text{ mm})^2 \times (10 \text{ mW}) = 8,16 \text{ W}$. Note that for this example the apparent source is located far behind the transmit aperture, on the order of $(D_A/\phi_A) = 50 \text{ m}$, and the measurement aperture is certainly more than 2 m from the apparent source.~~

~~Moving along the transmitted beam from terminal A, the beam is partially reflected by the window at the restricted location. In this example, 70% of the power is reflected back into the restricted location where terminal A is installed and can exceed the MPE with optical aids. Therefore, it is important to note that the restricted location where terminal A is installed must provide adequate means to prevent such reflected beams from passing out of the restricted location and into unrestricted locations. This condition can typically be satisfied by enclosing the restricted location with non-transmitting (or perhaps highly diffusive) partitions. Also, the administrative policy of the operating organisation should be to have entry doors or other passages into unrestricted internal locations normally closed.~~

~~The portion of the beam from terminal A that passes through the window enters the space next to the building where terminal A is installed. If this is within 3 m vertically from an unrestricted surface, the emitted beam in this location must not exceed the MPE with optical aids. In this short distance from the transmitter (for the given divergence of 2 mrad), the enlargement of the beam diameter is negligible, and the maximum beam power just outside the window is limited to $(D_A/25 \text{ mm})^2 \times (10 \text{ mW}) = 160 \text{ mW}$. Accounting for the transmission loss of the window, this limits the transmit power from terminal A to $(160 \text{ mW})/T_w = 530 \text{ mW}$. If instead, the beam traverses a region next to the building just outside the window that is more than 3 m above an unrestricted surface, the region is considered a restricted location. Given that the beam size has not significantly expanded from the transmitter, the maximum beam power is again $8,16 \text{ W}$ in this location. Accounting for the transmission loss of the window, this condition limits the transmit power from terminal A to $(8,16 \text{ W})/T_w = 27,2 \text{ W}$. In this case, the Class 1M limit of the terminal A transmitter is more restrictive.~~

~~The next region for consideration along the terminal A beam path is the intermediate rooftop. If the rooftop is unrestricted, such as a public parking area or observation deck, the beam must not exceed the MPE with optical aids since it is within 3 m vertically of an unrestricted surface. The diameter of the beam at this location is $D_A + R_{INT} \times \phi_A = 380 \text{ mm}$. The limit on total beam power at this location, (still using the uniform irradiance assumption), is $(380 \text{ mm}/25 \text{ mm})^2 \times (10 \text{ mW}) = 2,3 \text{ W}$. When accounting for the window loss, the maximum transmit power allowed by this intermediate rooftop constraint is $(2,3 \text{ W})/T_w = 7,6 \text{ W}$. If instead, the intermediate rooftop is a restricted location, terminal A could operate at the full Class 1M power.~~

~~The beam from terminal A is partially intercepted by the receive aperture of terminal B. Since terminal B is in a controlled location, the received radiation must simply not exceed the MPE without optical aids. Therefore, this does not limit the power from the terminal A Class 1M transmitter.~~

~~Spillover radiation from terminal A that is not intercepted by terminal B passes on to an unrestricted location a distance R_S beyond terminal B. The beam diameter of this partially occluded spillover beam is $D_A + (R_L + R_S) \times \phi_A = 800 \text{ mm}$. The limit on total beam power at~~

this location, (assuming for the moment that terminal B is absent), is $(800 \text{ mm}/25 \text{ mm})^2 \times (10 \text{ mW}) = 10,2 \text{ W}$. When accounting for the window loss, the maximum transmit power allowed by this intermediate rooftop constraint is $(10,2 \text{ W})/T_w = 34 \text{ W}$. Therefore, this constraint does not limit the power of the terminal A Class 1M transmitter.

The preceding analysis shows that the maximum transmit power from terminal A depends on whether the location just outside the window is restricted or unrestricted and whether the intermediate location is restricted or unrestricted. The maximum transmit power from terminal A is 530 mW, 7,6 W, or 8,16 W depending on these criteria.

Now the same kind of analysis is performed for the beam emitted from terminal B. Starting at the transmit aperture, the fact that the terminal is a Class 3B device, and that $D_B < 25 \text{ mm}$, means that the beam power is limited to 500 mW.

A condition imposed on Class 3B or Class 4 FSOCS transmitters is that the entire NHZ be monitored to ensure that emitted power is reduced below the unaided MPE if it is intercepted. In this example of a uniform irradiance beam, the extent of the NHZ is determined by finding the distance at which the beam expands to a diameter $D_{\min}$ large enough that the MPE is not exceeded, or as a formula: $(D_{\min}/3,5 \text{ mm})^2 \times (10 \text{ mW}) = 500 \text{ mW}$. Solving for the beam diameter at the NHZ yields $D_{\min} = 24,7 \text{ mm}$. This diameter can also be expressed in terms of the beam divergence and the range of the NHZ as $D_{\min} = D_B + R_{\text{NHZ}} \times \phi_B$. Solving this for the NHZ range, we obtain $R_{\text{NHZ}} = 14,7 \text{ m}$.

Moving further along the terminal B beam path, the intermediate rooftop is encountered. The diameter of the beam when it reaches this location is $D_B + R_{\text{INT}} \times \phi_B = 150 \text{ mm}$. The limit on total beam power in the case that this location is unrestricted (still using the uniform irradiance assumption) is $(150 \text{ mm}/25 \text{ mm})^2 \times (10 \text{ mW}) = 360 \text{ mW}$. If instead the intermediate rooftop is restricted, since the intermediate location is beyond the NHZ, the full power from the Class 3B transmitter would be allowed.

The next region of interest along the terminal B beam path is just outside the building where terminal A is installed. The diameter of the beam when it reaches this location is $D_B + R_L \times \phi_B = 310 \text{ mm}$. The limit on total beam power in the case that this location is unrestricted is $(310 \text{ mm}/25 \text{ mm})^2 \times (10 \text{ mW}) = 1,53 \text{ W}$. Since this exceeds the maximum power of the Class 3B transmitter, this condition does not restrict the power limit.

The beam from terminal B is then partially transmitted through the window in front of terminal A to be received and is partially reflected by the window towards an unrestricted location a distance R_R away. The diameter of the beam when it reaches this location is $D_B + (R_L + R_R) \times \phi_B = 385 \text{ mm}$. The limit on transmitted beam power at this location when accounting for the reflectivity of the window is $(385 \text{ mm}/25 \text{ mm})^2 \times (10 \text{ mW})/(1 - T_w) = 3,38 \text{ W}$. Again, this exceeds the maximum power of the Class 3B transmitter and is not a concern.

The above analysis shows that the maximum transmit power from terminal B is 500 mW when the intermediate rooftop is a restricted location. In the case that the intermediate location is unrestricted, the maximum transmit power is reduced to 360 mW. Neither the terminal A location nor the destination of the beam reflected from the window in front of terminal A are regions of concern since the beam irradiance is below the MPE with optical aids.

Annex A (informative)

Methods of hazard/safety analysis

Some methods of hazard/safety analysis are as follows:

- a) preliminary hazard analysis (PHA) including circuit analysis. This method may be used in its own right, but is an essential first stage in the application of other methods of hazard/safety assessment;
- b) consequence analysis (see IEC 61508);
- c) failure modes and effects analysis (FMEA);
- d) failure modes, effects and criticality analysis (FMECA) (see IEC 60812);
- e) fault tree analysis (FTA);
- f) event tree analysis;
- g) hazards and operability studies (HAZOPS).

Appropriate testing should be implemented to supplement the analysis whenever necessary. The method of analysis and any assumptions made in the performance of the analysis should be stated by the manufacturer/operator.

Application examples of fault analysis methods are available in Annex ~~D~~ C of IEC 60825-2:2004.

Annex B (informative)

Guidance for installing, servicing and operating organizations

B.1 ~~General~~ Working practices for FSOCSs

B.1.1 General

The general working practices detailed in B.1.2 are precautions that should be applied when servicing and installing any FSOCS. ~~These general working practices shall be done by "trained personnel"~~. In addition, the working practices detailed in B.1.3 should be applied as appropriate.

B.1.2 General working practices

The following practices should be applied when working on any FSOCS:

Alignment	Alignment, installation and testing of the system should be carried out with the system operating at the lowest possible output power, and not exceeding Class 1M or 2M, as appropriate.
Maintenance/operation	Follow only manufacturer-provided instructions for operation and routine maintenance of the system.
Service/installation	Follow only manufacturer-provided instructions for installation and for service and repair on the system. Disable safety features as infrequently as possible. Ensure that safety features are reinstated before the system is put back into normal use.
Cleaning	Use only manufacturer-provided methods for cleaning optical components of the laser system, if allowed at all. This will normally involve disabling the equipment, or at least stopping laser emission.
Modifications	Do not make any unauthorized modifications to any system or associated equipment.
Label damage	Report damaged or missing safety labels to the person appointed to maintain the equipment.
Key control	For equipment with key control, keys should be placed under the control of a person (appointed by management) who should ensure their safe use, storage and overall control. Spare keys should be retained under strict control by an authorized person. Authorization is given by the installing or operating organization as appropriate.
Test equipment	Use only calibrated test equipment, e.g. optical power meters, approved by the operating organization.
Signs	Erection of additional area warning signs may be appropriate in certain circumstances, e.g. temporary warning signs during service.
Optical fibres	Equipment with optical fibre interfaces or connectors should conform with IEC 60825-2, and the working practices detailed therein should be applied to the part of the equipment using optical fibres.

B.1.3 Additional working practices for Class/access level 1M, 2M, 3R, 3B and 4 systems

If access to Class/access level 1M, 2M, 3R, 3B or 4 optical energy is possible, the following additional practices should be followed:

- a) all general working practices defined in B.1.2;
- b) except for Class/access level 1M or 2M, only trained personnel should have access to the open beam portion of the system;
- c) do not stare into laser beams with the naked eye or with any optical aid (unless approved by the installing or operating organization laser safety officer (LSO) as appropriate), and do not point the laser beam at people;
- d) any viewing and alignment aids used should have valid calibration and safety labels, and should be equipped with engineering controls such as filters to prevent exposure to levels above the MPE in the appropriate wavebands;
- e) where feasible, alignment and testing should be carried out using Class/access level 1 or 2;
- f) there should be no instance where exposure to energy in excess of access level 1M, 2M, and 3R is necessary;
- g) the operating organization LSO should ensure that applicable and appropriate eye and skin protection is available to installation personnel.

B.2 Education and training

Installation, operating, maintenance and service organizations which might include persons in the vicinity of an FSOCS should be notified of hazards through labels, signs and training as appropriate. In addition, persons installing and maintaining Class 3B and 4 transmitters should be informed of at least the following:

- a) background information on FSOCSs;
- b) safety information concerning the laser classification system and access level identification;
- c) identification of the biological effects and potential hazards to the eye and skin from laser exposure;
- d) procedures ~~that must~~ to be followed for safe installation and maintenance of these systems;
- e) explanation of possible effects if safety rules are not followed.

Bibliography

IEC 60050-845, *International Electrotechnical Vocabulary – Chapter 845: Lighting* (available at: www.electropedia.org)

IEC 60079-0, *Explosive atmospheres – Part 0: Equipment – General requirements*

IEC 60812, *Analysis techniques for system reliability – Procedure for failure mode and effects analysis (FMEA)*

IEC TR 60825-14, *Safety of laser products – Part 14: A user's guide*

IEC 61508 (all parts), *Functional safety of electrical/electronic/programmable electronic safety-related systems*

~~EN 1050~~ ISO 12100, *Safety of machinery – General principles for design – Risk assessment and risk reduction*

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INTERNATIONAL STANDARD

NORME INTERNATIONALE

Safety of laser products –

Part 12: Safety of free space optical communication systems used for transmission of information

Sécurité des appareils à laser –

Partie 12: Sécurité des systèmes de communication optiques en espace libre utilisés pour la transmission d'informations

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

SAFETY OF LASER PRODUCTS –

**Part 12: Safety of free space optical communication
systems used for transmission of information**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60825-12 has been prepared by IEC technical committee 76: Optical radiation safety and laser equipment.

This second edition cancels and replaces the first edition published in 2004. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) LEDs have been removed from the scope.
- b) Normative references have been changed to refer the latest edition of the standards.
- c) A description of the Condition 2 measurement and determination method for access level has been added.

The text of this standard is based on the following documents:

FDIS	Report on voting
76/616/FDIS	76/617/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

The list of all parts of the IEC 60825 series, published under the general title *Safety of laser products*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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SAFETY OF LASER PRODUCTS –

Part 12: Safety of free space optical communication systems used for transmission of information

1 Scope

This part of IEC 60825 provides requirements and specific guidance for the manufacture and safe use of laser products and systems used for point-to-point or point-to-multipoint free space optical data transmission in the wavelength range from 180 nm to 1 mm. This document only addresses the open beam portion of the system. If portions of the equipment or system incorporate optical fibre that extends from the confinements of the enclosure(s), the manufacturing and safety requirements in IEC 60825-2 apply to those portions only. This document does not apply to systems designed for the purposes of transmitting optical power for applications such as material processing or medical treatment. This document also does not apply to the use of systems in explosive atmospheres (see IEC 60079-0).

Light-emitting diodes (LEDs) employed by free space optical communication systems (FSOCSs), used for the purpose of free space optical data transmission, do not fall into the scope of this document. This document covers lasers employed by FSOCSs used for the purpose of free space optical data transmission.

This document:

- provides information to protect people from potentially hazardous optical radiation produced by FSOCSs by specifying engineering controls and requirements, administrative controls and work practices according to the degree of the hazard; and
- specifies requirements for manufacturing, installation, service and operating organizations in order to establish procedures and provide written information so that proper precautions can be adopted.

Because of the nature of FSOCSs, also known as optical wireless or free-air information transmission systems, care is taken in their manufacture as well as their installation, operation, maintenance and service to assure the safe deployment and use of these systems. This document places the responsibility for certain product safety requirements, as well as requirements for providing appropriate information on how to use these systems safely, on the manufacturer of the system and/or transmitters. It places the responsibility for the safe deployment and use of these systems on the installer and/or operating organization. It places the responsibility for adherence to safety instructions during installation and service operations on the installation and service organizations as appropriate, and during operation and maintenance functions on the operating organization. It is recognized that the user of this document may fall into one or more of the categories of manufacturer, installer, service organization and/or operating organization as mentioned above.

This document does not apply to a laser product if classification by the manufacturer according to IEC 60825-1 shows that the emission level does not exceed the accessible emission limit (AEL) of Class 1 under all conditions of operation, maintenance, service and reasonably foreseeable failure.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60825-1, *Safety of laser products – Part 1: Equipment classification and requirements*

IEC 60825-2, *Safety of laser products – Part 2: Safety of optical fibre communication systems*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1

access level

potential hazard at any accessible position associated with a free space optical communication system (FSOCS) installation

Note 1 to entry: The access level is based on the level of optical radiation which could become accessible in reasonably foreseeable circumstances, e.g. walking into an open beam path. It is closely related to the laser classification procedure in IEC 60825-1.

Note 2 to entry: Practically speaking, it takes two or more seconds to fully align an optical aid with a beam (which might occur in an unrestricted location), and this delay is incorporated into the method for determining access level.

3.2

access level 1

level for which, under reasonably foreseeable circumstances, human access to laser radiation in excess of the accessible emission limits (AEL) of Class 1 for the applicable wavelengths and emission duration will not occur

Note 1 to entry: The level of radiation is measured with the conditions for Class 1 laser products (see IEC 60825-1), but with Condition 2 and C_7 being as defined in 4.2.3 of this document (IEC 60825-12).

3.3

access level 1M

level for which, under reasonably foreseeable circumstances, human access to laser radiation in excess of the accessible emission limits (AEL) of Class 1M for the applicable wavelengths and emission duration will not occur

Note 1 to entry: The level of radiation is measured with the conditions for Class 1M laser products (see IEC 60825-1), but with Condition 2 and C_7 being as defined in 4.2.3 of this document (IEC 60825-12).

Note 2 to entry: If the applicable limit of access level 1M is larger than the limit of 3R and less than the limit of 3B, access level 1M is allocated.

3.4

access level 2

level for which, under reasonably foreseeable circumstances, human access to laser radiation in excess of the accessible emission limits of Class 2 for the applicable wavelengths and emission duration will not occur

Note 1 to entry: The level of radiation is measured with the conditions for Class 2 laser products (see IEC 60825-1), but with Condition 2 and C_7 being as defined in 4.2.3 of this document (IEC 60825-12).

3.5

access level 2M

level for which, under reasonably foreseeable circumstances, human access to laser radiation in excess of the accessible emission limits of Class 2M for the applicable wavelengths and emission duration will not occur

Note 1 to entry: The level of radiation is measured with the conditions for Class 2M laser products (see IEC 60825-1), but with Condition 2 and C_7 being as defined in 4.2.3 of this document (IEC 60825-12).

Note 2 to entry: If the applicable limit of access level 2M is larger than the limit of 3R and less than the limit of 3B, access level 2M is allocated.

3.6

access level 3R

level for which, under reasonably foreseeable circumstances, human access to laser radiation in excess of the accessible emission limits of Class 3R for the applicable wavelengths and emission duration will not occur

Note 1 to entry: The level of radiation is measured with the conditions for Class 3R laser products (see IEC 60825-1), but with Condition 2 and C_7 being as defined in 4.2.3 of this document (IEC 60825-12).

Note 2 to entry: If the applicable limit of access level 1M or 2M is larger than the limit of 3R and less than the limit of 3B, access level 1M or 2M is allocated.

3.7

access level 3B

level for which, under reasonably foreseeable circumstances, human access to laser radiation in excess of the accessible emission limits of Class 3B for the applicable wavelengths and emission duration will not occur

Note 1 to entry: The level of radiation is measured with the conditions for Class 3B laser products (see IEC 60825-1), but with Condition 2 and C_7 being as defined in 4.2.3 of this document (IEC 60825-12).

3.8

access level 4

level for which, under reasonably foreseeable circumstances, it is possible that human access to laser radiation in excess of the accessible emission limits of Class 3B for the applicable wavelengths and emission duration could occur

Note 1 to entry: The level of radiation is measured with the conditions for Class 4 laser products (see IEC 60825-1), but with Condition 2 and C_7 being as defined in 4.2.3 of this document (IEC 60825-12).

3.9

automatic power reduction

APR

feature of a transmitter of an FSOCS, provided by the system equipment manufacturer, by which the accessible power in the nominal hazard zone (NHZ) or extended nominal hazard zone (ENHZ) is reduced to a specified value within a specified time

Note 1 to entry: The term “automatic power reduction” (APR) used in this document encompasses the following terms used in recommendations of the International Telecommunication Union ITU:

- automatic laser shutdown (ALS);
- automatic power reduction (APR);
- automatic power shutdown (APSD).

Note 2 to entry: The accessible power in the NHZ or ENHZ is reduced to a specified value within a specified time, whenever there is an event which could result in human exposure to optical radiation above the maximum permissible exposure (MPE), e.g. by a person entering the NHZ or ENHZ, as applicable. In an FSOCS, this feature may be used by the transmitter manufacturer to determine the classification.

3.10

beacon

optical source whose function is to aid in pointing or alignment of an optical system

3.11

end-to-end system

FSOCS that is comprised of at least one transmitter, one receiver, and any peripheral hardware necessary for the effective transfer of data along the transmission path from one position in space to another

3.12**extended nominal hazard zone****ENHZ**

volume within which, when optical aids are used, the level of the direct, reflected or scattered radiation exceeds the applicable maximum permissible exposure (MPE) (under measurement conditions indicated in IEC 60825-1)

Note 1 to entry: Exposure levels outside the boundary of the ENHZ are below the applicable MPE when optical aids are used.

Note 2 to entry: This volume is determined prior to activation of any IPS or APR systems unless the APR is used for classification under the conditions of 4.5 of this document.

3.13**free space optical communication system****FSOCS**

installed, portable, or temporarily mounted, through-the-air system typically used, intended or promoted for voice, data or multimedia communications and/or control purposes via the use of modulated optical radiation produced by a laser

Note 1 to entry: "Free space" means indoor and outdoor optical wireless applications with both non-directed and directed transmission.

Note 2 to entry: Emitting and detecting assemblies may or may not be separated.

Note 3 to entry: Refer to the conditions within Clause 1, by which Class 1 FSOCS products are exempt from all requirements of this document.

3.14**FSOCS transmitter****transmitter**

optical transmitter emitting radiation through the air and used in an FSOCS

3.15**installation organization****installer**

organization or individual who is responsible for the installation of an FSOCS

3.16**installation protection system****IPS**

feature of an installation site, provided by the installer or operating organization, that has two functions: (1) it detects human entry into the accessible volume of either the NHZ for restricted or controlled locations or the ENHZ for an unrestricted location, and (2) once such entry is detected, causes reduction of the accessible power of the laser to a specified level within a specified time

3.17**interlock**

means either of preventing access to a hazardous location until the hazard is removed, or of automatically removing the hazardous condition when access is gained

3.18**location**

position or site occupied or available for occupancy

Note 1 to entry: Other standards may use the same terms for location types (3.19 to 3.22) with somewhat different definitions.

3.19

location of inaccessible space **inaccessible space**

volume where a person cannot normally be located, i.e. the space that has a horizontal spacing more than 2,5 m from any unrestricted location and is both greater than 6 m above a surface in any unrestricted location, and more than 3 m above a surface in any restricted location

Note 1 to entry: Inaccessible space may be entered by, for example, aircraft.

Note 2 to entry: All open space that is neither an unrestricted, restricted nor controlled location.

3.20

location with controlled access **controlled location**

location where an engineering or administrative control measure is present to make it inaccessible except to authorized personnel with appropriate laser safety training

3.21

location with restricted access **restricted location**

location that is normally inaccessible to the general public (including workers, visitors, and residents in the immediate vicinity) by means of any administrative or engineering control measure but that is accessible to authorized personnel (e.g. maintenance or service personnel including window cleaners in exterior locations) who may not have laser safety training

3.22

location with unrestricted access **unrestricted location**

location where access to the transmission/receiver equipment and open beam is not limited (accessible to the general public)

3.23

manufacturer

organization or individual who makes or assembles optical devices and other components for the construction or modification of an FSOCS

3.24

nominal hazard zone **NHZ**

volume within which the level of the direct, reflected or scattered radiation exceeds the applicable maximum permissible exposure (MPE) (under measurement conditions indicated in IEC 60825-1)

Note 1 to entry: Exposure levels outside the boundary of the NHz are below the applicable MPE.

Note 2 to entry: This volume is determined prior to activation of any IPS or APR systems unless the APR is used for classification under the conditions of 4.5 of this document.

3.25

operating organization **operator**

organization or individual who is responsible for the operation and maintenance of an FSOCS

3.26

optically-aided viewing

use of optical aids (for example, binoculars or magnifiers) to view an emitting source from within the emitted beam

Note 1 to entry: It is possible that telescopic optics, including binoculars, could increase the hazard to the eye by intrabeam viewing of a collimated beam when viewed at a distance.

3.27

removable laser system

laser system that can be removed from its protective housing and operated by simply plugging into electrical mains or a battery

3.28

primary beam

beam that transmits the modulated data signal

3.29

reasonably foreseeable event

event (or condition) that is credible and whose likelihood of occurrence (or existence) cannot be disregarded

3.30

service organization

organization or individual who is responsible for the service of an FSOCS

3.31

special tool

tool that is not readily available at retail consumer hardware stores

Note 1 to entry: Typical tools in this category are intended for use with tamper-resistant fasteners.

3.32

spillover

beam radiant energy that propagates past the receiving terminal

3.33

optically unaided without optical aids

without using magnifiers or other optical aids, as with the naked eye

Note 1 to entry: Prescription eyeglasses and contact lenses are not considered optical aids.

4 Requirements

4.1 General remarks

For FSOCSs employing lasers for the purpose of free space optical data transmission, all classification shall be made in accordance with IEC 60825-1.

If an FSOCS incorporates a removable laser system, that removable laser system shall comply with the applicable requirements of IEC 60825-1.

FSOCSs have limitations imposed by this document that are dependent on the location type(s) in which they are installed. Product classification and access level restrictions by location type are summarized in Table 1.

In each location where emission is transmitted, crosses or is received, respective exposure conditions shall be individually evaluated. Furthermore, potentially occupied locations along the beam path, within the NHZ or ENHZ, shall also be evaluated for acceptable access levels (Table 1) and for appropriate controls applied. Locations traversed by partial reflections from windows within the beam path shall also be evaluated if the emission could exceed access level 1 or 2. At a given location, the installation and operational constraints applied from 4.4

shall be determined by whichever is the more hazardous: the transmitted or the received optical radiation.

In the case of a location that receives access level 1 or 2 radiation but uses a Class 1M transmitter in the opposite direction, these combined conditions are acceptable for restricted locations but not for an unrestricted location unless the transmission equipment is installed as described in 4.4.2.2 to reduce the transmitter access level to 1 or 2.

For links with spillover beyond the receiver, but within the ENHZ that is of access level 1M or 2M, the spillover (and any accessible radiation otherwise outside of the receiver path, e.g. in front of it) shall be contained within a restricted or controlled location, an unrestricted location compliant with 4.4.2.2, or inaccessible space.

For Class 3B and Class 4 transmitters in controlled locations, the entire beam path that potentially passes through other location types, including inaccessible space, shall comply with the access level restrictions of Table 1. This may be satisfied in some applications by continually monitoring the entire NHZ to ensure rapid automatic power reduction in the event of human interception of the beam path. Any spillover beyond the receiver, (and any accessible radiation otherwise outside of the receiver path – e.g. in front of it), within the NHZ, shall also be contained in a controlled location or inaccessible space. Any additional spillover within the ENHZ shall be contained within a restricted or controlled location, an unrestricted location compliant with 4.4.2.2, or inaccessible space.

Table 1 – Restrictions for product classes and access levels

Location type	Permissible product classes and installation conditions	Permissible access levels
Unrestricted	Class 1 or 2 – No conditions Class 1M or 2M – See 4.4.2.2 Class 3R – See 4.4.2.3	1 or 2
Restricted	Class 1, 2, 1M or 2M – No conditions Class 3R – See 4.4.3.2	1, 2, 1M or 2M
Controlled	Class 1, 2, 1M, 2M, or 3R – No conditions Class 3B or 4 – See 4.4.4.2	1, 2, 1M, 2M, or 3R 3B or 4 – See 4.4.3.1
Inaccessible space	1, 2, 1M, 2M or 3R	1, 2, 1M, 2M or 3R

The operating organization has the ultimate responsibility for the installation, maintenance, service and safe use of the end-to-end system including engineering and administrative controls. This includes, especially

- identification of the location type at all portions of the entire transmission path, including beam spillover outside the receiver collection area and partial reflections from intermediate windows, where people may have access;
- ensuring that the product classification, access level requirements, and installation conditions from Table 1 are satisfied for those location types;
- ensuring that installation, maintenance and service are performed only by organizations with the capability of satisfying the requirements of 4.4.

Requirements for transmitter manufacturers, installers and service organizations are also included in this document.

IEC 60825-1 and IEC 60825-2 shall apply for classification and hazard level evaluations of FSOCS employing lasers intended for transmission of data over fibre optic cable.

4.2 Determination of access level

4.2.1 General

Determination of access levels is the ultimate responsibility of the operating organization. However, they may be determined by the maintenance, installation or service organization. The methods for determining compliance with an access level are the same as those described for classification in IEC 60825-1 except for the following.

- a) The access level within a designated location shall be determined at any position relative to an FSOCS transmitter where the access level is maximized, and could depend on intermediate system elements such as windows.
- b) The access level may depend on the activation of an IPS or APR system.
- c) If an IPS or APR system is monitoring the location in question, during the 2 s immediately following any human interception, the accessible emission shall not exceed the MPE. Otherwise, the same method used for classification is also used for determination of access level. For viewing conditions without optical aids refer to the tables of MPEs in IEC 60825-1.

NOTE Rationale for 2 s: Because of the difficulty of a person with binoculars or other optical aid to fully align with the beam, it is not reasonably foreseeable that a person could intercept the beam's full power within 2 s. During the 2-s period following exposure, no part of the body would be exposed above the optically unaided MPE for access levels of 1, 2, 1M, 2M or 3R.

Verification testing of access levels shall be carried out under reasonably foreseeable single fault conditions to ensure that the APR and/or IPS, if used, is operating properly. In circumstances where it is difficult to carry out direct measurements, an assessment of the access level based on calculations may be acceptable. Faults which result in the emission of radiation in excess of the applicable AEL for a limited period only and for which it is not reasonably foreseeable that human access to the radiation will occur before the product is taken out of service or adjusted down below the AEL, need not be considered.

4.2.2 The use of Condition 2

4.2.2.1 General

The access level is determined by the measurement of the optical radiation that could become accessible following any reasonably foreseeable event during operation and maintenance.

All three conditions shall be tested. Condition 1 and Condition 3 shall be tested according to IEC 60825-1.

For all wavelengths, Condition 2 measurements to establish access levels shall be made with a 7 mm aperture at a distance of 70 mm from the end of the FSOCS transmitter (this simulates a $\times 7$ magnifier).

In addition to the above, and for all wavelengths, the total emission from the FSOCS transmitter for access level 3B systems shall not exceed the AEL of Class 3B.

In circumstances where it is difficult to carry out direct measurements, an assessment of access level based on calculations is acceptable.

For an FSOCS with automatic power reduction, the access level will be determined by the accessible emission (pulse or continuous wave) after the time interval of 2 s. Additionally the MPE requirement in 4.3 shall be satisfied.

Table 2 – Measurement aperture diameters and distances for the default (simplified) evaluation

	Condition 1^a Applied to collimated beam where, for example, telescope or binoculars may increase the hazard		Condition 2 Applicable to optical fibre communication systems, see IEC 60825-2 Applicable to free space optical communication systems		Condition 3^a Applied to determine irradiation relevant for the optically unaided eye, for low power magnifiers and for scanning beams	
Wavelength	Aperture stop	Distance	Aperture stop	Distance	Aperture stop/ limiting aperture	Distance
nm	mm	mm	mm	mm	mm	mm
< 302,5	–	–			1	0
≥ 302,5 to < 400	7	2 000	7	70	1	100
≥ 400 to < 1 400	50	2 000	7	70	7	100
≥ 1 400 to < 4 000	7 × Condition 3	2 000	7	70	1 for $t \leq 0,35$ s 1,5 $t^{3/8}$ for $0,35$ s < t < 10 s 3,5 for $t \geq 10$ s (t in s)	100
≥ 4 000 to < 10 ⁵	–	–			1 for $t \leq 0,35$ s 1,5 $t^{3/8}$ for $0,35$ s < t < 10 s 3,5 for $t \geq 10$ s (t in s)	0
≥ 10 ⁵ to < 10 ⁶	–	–			11	0

NOTE 1 The descriptions below the “Condition” headings are typical cases for information only and are not intended to be exclusive.

NOTE 2 Limitations of the classification scheme are discussed in IEC 60825-1:2014, Clause C.3, suggesting cases where additional risk analysis and warnings might be appropriate. Condition 2 was used in previous editions of IEC 60825-1 as the “magnifying glass” condition.

^a When IEC 60825-1 is updated, the latest edition shall apply to Condition 1 and Condition 3.

4.2.2.2 Access levels 1 and 1M

For wavelengths less than 302,5 nm and greater than 4 000 nm, if the accessible emission is less than the AEL of Class 1 for Condition 3, then the FSOCS is assigned to access level 1.

For wavelengths between 302,5 nm and 4 000 nm, if the accessible emission is:

- less than the AEL of Class 1 for Condition 1, and Condition 2 and Condition 3,
- then the FSOCS is assigned to access level 1.

If the accessible emission is:

- greater than the AEL of Class 1 for Condition 1 or Condition 2, and
- less than the AEL of Class 3B for Condition 1 and Condition 2, and
- less than the AEL of Class 1 for Condition 3,

then the laser product is assigned to access level 1M.

NOTE 1 Typically, the accessible emission of a Class 1M product exceeds the Class 1 AEL for either Condition 1 or Condition 2. However, it is also classified as Class 1M when it exceeds that AEL for both Condition 1 and Condition 2.

NOTE 2 The reason for verifying the AEL of Class 3B is to limit the maximum power passing through an optical instrument.

If the accessible emission exceeds the AEL of Class 3B as determined with a 3,5 mm diameter aperture placed at the closest point of human access, an additional warning regarding a potential skin hazard shall be given.

NOTE 3 It is possible that a Class 1M laser product with a highly diverging beam can produce high enough irradiance levels near to or in contact with the source (for instance a fibre tip) so that skin injury is possible.

4.2.2.3 Access levels 2 and 2M

Access levels 2 and 2M are applicable to the wavelength range of 400 nm to 700 nm. If the accessible emission exceeds the limits as required for Class 1 and for Class 1M, and is:

- less than the AEL of Class 2 for Condition 1, and Condition 2 and Condition 3,

then the FSOCS is assigned to access level 2.

If the accessible emission exceeds the limits as required for Class 1 and for Class 1M and is:

- greater than the AEL of Class 2 for Condition 1 or Condition 2, and
- less than the AEL of Class 3B for Condition 1 and Condition 2, and
- less than the AEL of Class 2 for Condition 3,

then the FSOCS is assigned to Class 2M.

NOTE 1 The reason for verifying the AEL of Class 3B is to limit the maximum power passing through an optical instrument, and to preclude high irradiance levels near to or in contact with diverging sources which may lead to skin injury.

NOTE 2 Typically, the accessible emission of a Class 2M product exceeds the AEL of Class 2 for either Condition 1 or Condition 2. However, it is also classified as Class 2M when it exceeds the AEL of Class 2 for both Conditions 1 and Condition 2.

If the accessible emission exceeds the AEL of Class 3B as determined with a 3,5 mm diameter aperture placed at the closest point of human access, an additional warning regarding a potential skin hazard shall be given.

NOTE 3 It is possible that a Class 2M laser product with a highly diverging beam can produce high enough irradiance levels near to or in contact with the source (for instance, a fibre tip) so that skin injury is possible.

4.2.2.4 Access level 3R

If the accessible emission, for Condition 1, Condition 2 and Condition 3 is:

- less than or equal to the AEL of Class 3R, and
- the accessible emission determined with Condition 3 exceeds the AEL for Class 1 and Class 2, as applicable,

then the FSOCS is assigned to access level 3R.

4.2.2.5 Access level 3B

If the accessible emission:

- is less than or equal to the AEL of Class 3B for Condition 1, Condition 2 and Condition 3, and
- exceeds the AEL for Class 3R for Condition 1, Condition 2 or Condition 3, and

- exceeds the AEL for Class 1 and Class 2 for Condition 3,

then the FSOCS is assigned to access level 3B.

4.2.2.6 Access level 4

If the level of radiation either for Condition 1 or Condition 2 or Condition 3 exceeds the AEL for Class 3B, the FSOCS product shall be assigned to access level 4.

4.2.3 The use of C_7

The access level is determined by the measurement of the optical radiation that could become accessible following any reasonably foreseeable event during operation and maintenance.

For wavelengths between 1 200 nm and 1 400 nm, $C_7 = 8$ shall be used.

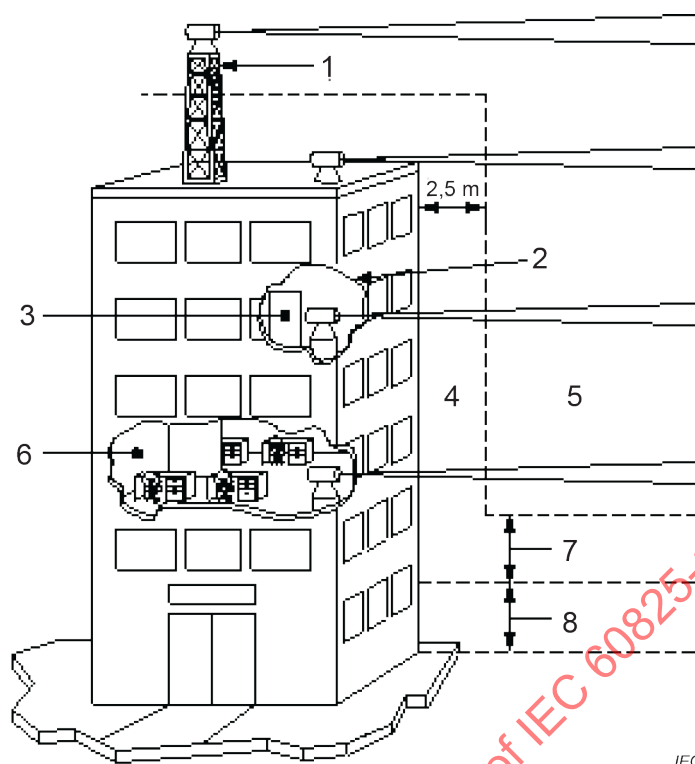
4.3 Impact of using automatic power reduction features

Where the FSOCS uses an automatic power reduction feature to meet the limits of an access level that is lower than that which would have to be assigned if no automatic power reduction feature were present, the irradiance or radiant exposure during the maximum time to reach the lower access level specified in 4.2 (2 s) shall not exceed the MPE.

4.4 Access level and classification requirements by location type

4.4.1 General

The location of the FSOCS shall determine the permissible access levels of emissions and the classification of equipment to be used and subsequent types of controls. Table 1 shows the acceptable product classes and access levels for the different types of locations. Figure 1 and Figure 2 illustrate some of the location types described in 4.4 for commercial structures and residential areas.

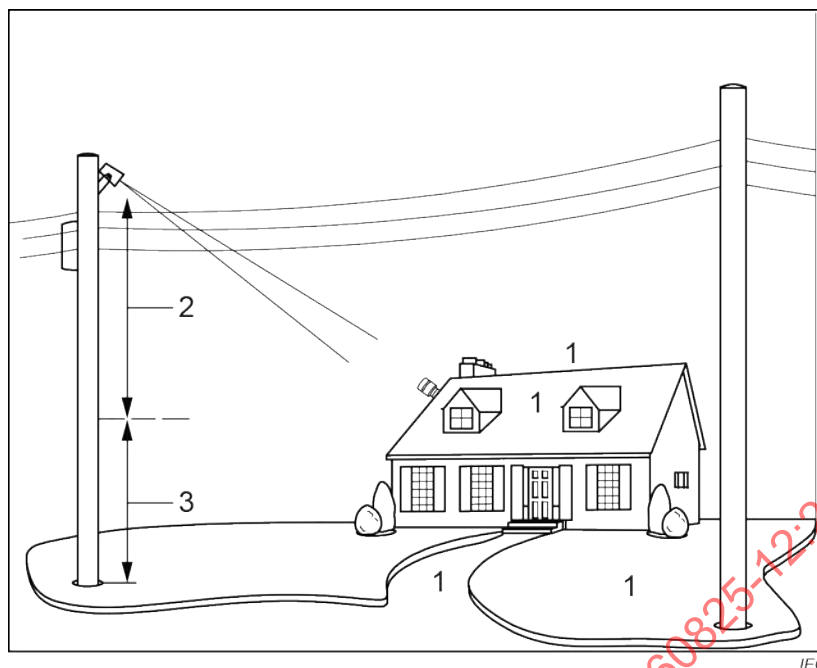


IEC

Key

- 1 controlled location (outside)
- 2 controlled location (inside)
- 3 locked door
- 4 restricted
- 5 inaccessible space
- 6 unrestricted
- 7 3 m restricted
- 8 3 m unrestricted

Figure 1 – Commercial structures



Key

- 1 unrestricted
- 2 restricted
- 3 3 m unrestricted

Figure 2 – Residential areas

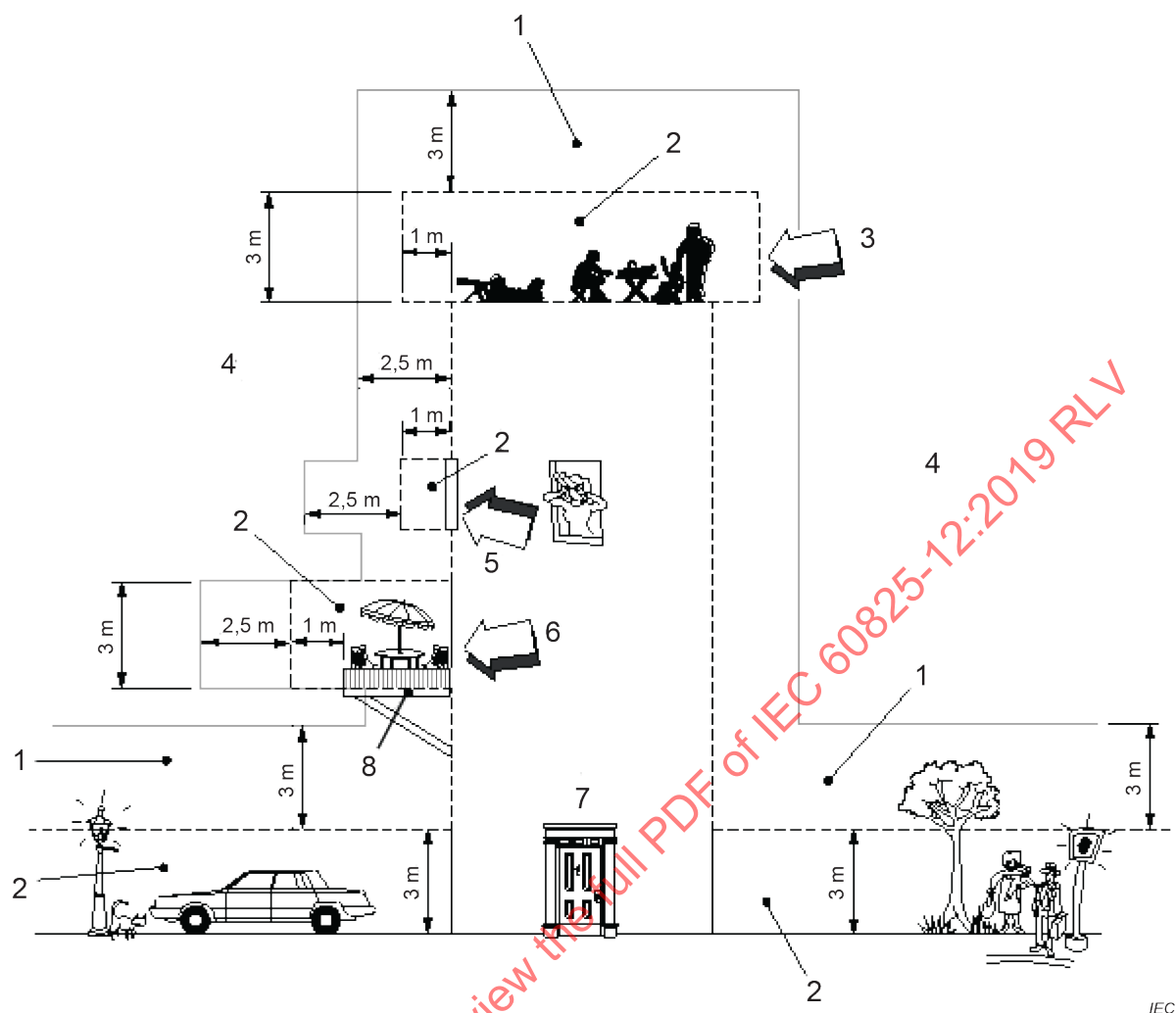
4.4.2 Requirements for unrestricted locations

4.4.2.1 General

Unrestricted locations are those areas that are normally accessible to the public (e.g. unrestricted areas of rooftops, public areas at ground level, open areas of offices and industrial premises, etc.). For windows that can be opened or unenclosed balconies, the unrestricted region extends 1 m horizontally from a perimeter boundary as shown in Figure 3.

The FSOCS emissions crossing or received in an unrestricted location shall be access level 1 or 2.

The open beam laser transmitters that are used in an FSOCS and are installed without added conditions in unrestricted locations shall be Class 1 or Class 2.



Key

- | | | | |
|---|-----------------------------|-------|---|
| 1 | restricted | ----- | Volume outside and within a dashed line is unrestricted |
| 2 | unrestricted | ----- | Volume under and within a grey line is restricted |
| 3 | public rooftop | ----- | Volume outside of a grey line is inaccessible space |
| 4 | inaccessible space | | |
| 5 | openable window | | |
| 6 | balcony | | |
| 7 | residential or office space | | |
| 8 | floor of balcony | | |

Figure 3 – Examples of external location types

4.4.2.2 Use of Class 1M and Class 2M laser products in unrestricted locations

Installation and use of Class 1M or 2M transmitters in unrestricted locations is permitted if all the following conditions are satisfied:

- a) The transmitter shall be installed and comply with at least one of the following:
 - 1) The use of optical aids within the ENHZ is not a reasonably foreseeable event.
 - i) Collimated beam transmitters

For collimated beam transmitters, transmitters that exceed the AEL of Class 1 or 2 for measurement Condition 1 of the table for measurement aperture diameters and measurement distances for the default (simplified) evaluation in IEC 60825-1, the installation shall not allow access to the ENHZ with binoculars or telescopes at

distances greater than 2 m from the transmitter. For example, locating Class 1M or 2M equipment near the edge of an unrestricted roof is permissible provided that all points within the ENHZ at distances greater than 2 m from the transmitter are in a restricted location (beyond the 1 m extension of the unrestricted location next to the roof edge as indicated in Figure 3). This condition is illustrated in Figure 4.

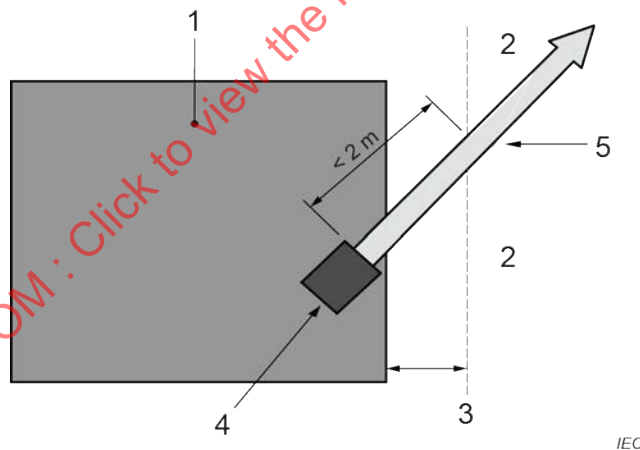
NOTE It is not considered a reasonably foreseeable event to make use of binoculars or telescopes at distances closer than 2 m from a transmitter. However, transmitters will be placed as close to a window or roof edge as reasonably possible.

ii) Diverging beam transmitters

For diverging beam transmitters, transmitters that exceed the AEL of Class 1 or 2 for measurement Condition 2 as defined in 4.2, the installation shall not allow access to the ENHZ with eye loupes or magnifiers at distances closer than 100 mm from the transmitter. For example, locating a Class 1M or 2M wireless transmitter on a ceiling is permissible provided that a window or other barrier prevents access to points within the beam path closer than 100 mm from the transmitter.

NOTE Determination of what constitutes a reasonably foreseeable event is the responsibility of the operating organization (ISO 12100 is a risk assessment standard, for example).

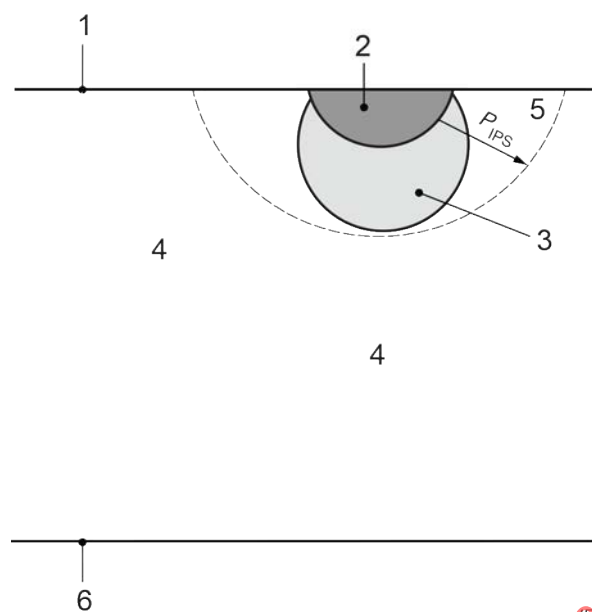
- 2) The transmitter shall provide a remote interlock connector that is interfaced with an IPS at the time of installation so that the accessible energy is limited to access level 1 or 2 as indicated in Figure 5.
- b) The installation shall ensure that there is no laser energy reflected back into the unrestricted location (e.g. from a window) that exceeds access level 1 or 2.
- c) The transmitter and/or shielding shall require a special tool to move/remove it, and a label that is visible to warn of the hazard before and after the transmitter or shielding is displaced. Alternatively, the transmitter and/or shielding shall be equipped with an interlock.



Key

- 1 unrestricted rooftop
- 2 restricted location or inaccessible space
- 3 1 metre extension of unrestricted location from roof edge
- 4 Class 1M or 2M FSOCS transmitter unit
- 5 transmitter beam

Figure 4 – Class 1M or 2M transmitter near edge of unrestricted rooftop

**Key**

- 1 ceiling
- 2 transmitter
- 3 ENHZ
- 4 < MPE with optical aids (outside of ENHZ)
- 5 P_{IPS} = profile of monitoring zone for Installation Protection System
- 6 floor

NOTE This is an example of an IPS that monitors the ENHZ of a Class 1M transmitter. Power would be reduced to below the optically aided MPE level if the monitored volume had been violated.

Figure 5 – Class 1M transmitter in unrestricted location

4.4.2.3 Use of Class 3R equipment in unrestricted locations

Installation and use of a Class 3R FSOCS transmitter in an unrestricted location is permitted if the following conditions are satisfied:

- a) The transmitter shall be installed and comply with at least one of the following:
 - 1) an eye exposure within the NHZ and the use of optical aids within the ENHZ are not reasonably foreseeable events; or
 - 2) the transmitter shall provide a remote interlock connector that is interfaced with an IPS at the time of installation so that the accessible energy is limited to access level 1 or 2 as indicated in Figure 5.

NOTE Determination of what constitutes a reasonably foreseeable event is the responsibility of the operating organization (ISO 12100 is a risk assessment standard, for example).

- b) The installation shall ensure that there is no laser energy reflected back into the unrestricted location (e.g. from a window) that exceeds access level 1 or 2.
- c) The transmitter and/or shielding shall require a special tool to move/remove it, and a label that is visible to warn of the hazard before and after the transmitter or shielding is displaced. Alternatively, the transmitter and/or shielding shall be equipped with an interlock.

4.4.3 Requirements for restricted locations

4.4.3.1 General

Restricted locations are those areas that are inaccessible by the general public but that are accessible to authorized personnel who may not have laser safety training. Where optically-aided viewing conditions are reasonably foreseeable, a suitable warning sign shall be provided as indicated in Table 3.

Examples of interior restricted locations are: equipment cabinets and closets (cupboards) in offices and industrial buildings and locked/dedicated rooms. Interior restricted locations could be occupied by service/maintenance personnel or escorted visitors without FSOCS laser safety training.

Restricted locations also exist outdoors. The restricted location on the exterior sides of a building extends outward 2,5 m from the exterior surfaces, balconies or stairways of the building as shown in Figure 3. Examples of exterior restricted locations are: limited access areas of commercial or industrial rooftops, telephone poles, or areas where scaffolding might exist. Exterior restricted space could be occupied by window cleaners or service/maintenance personnel without FSOCS laser safety training.

Exterior locations are also considered restricted if either of the following conditions is satisfied:

- a) the location is within the range of 3 m to 6 m above a surface in an unrestricted location; or
- b) the location is within 2,5 m in horizontal spacing from any unrestricted location and, if applicable, is greater than 3 m above the surface of any underlying unrestricted location.

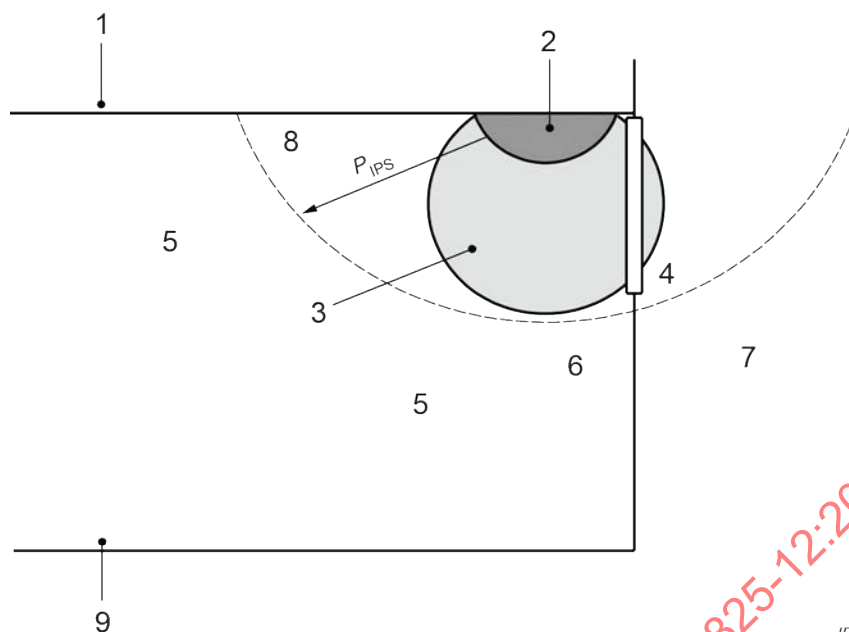
Free space optical signals crossing or received in a restricted location shall not exceed access level 1M or 2M (i.e. below the MPE limits without optical aids).

The open beam laser transmitters that are used in an FSOCS and are installed without added conditions in restricted locations shall be Class 1, 2, 1M or 2M.

4.4.3.2 Use of Class 3R laser products in restricted locations

Installation and use of Class 3R transmitters in restricted locations is permitted if all of the following conditions are satisfied.

- a) The transmitter shall be installed and comply with at least one of the following:
 - 1) an eye exposure within the NHZ and the use of optical aids within the ENHZ are not reasonably foreseeable events; or
 - 2) the transmitter shall have a remote interlock connector that shall be interfaced with an IPS at the time of installation so that the access level shall be limited to 1, 2, 1M or 2M as indicated in Figure 6.
- b) The installation shall ensure that there is no laser energy reflected back into the restricted location (e.g. from a window) that exceeds access level 1M or 2M.
- c) The transmitter and/or shielding shall require a special tool to move/remove it, and a label that is visible to warn of the hazard before and after the transmitter or shielding is displaced. Alternatively, the transmitter and/or shielding shall be equipped with an interlock.
- d) Any spillover beyond the receiving terminal within the ENHZ shall be within the restricted location, or if in an unrestricted location shall comply with conditions in 4.4.2.2.

**Key**

- 1 ceiling
- 2 transmitter
- 3 NHZ
- 4 window
- 5 < MPE without optical aids (outside of NHZ)
- 6 indoors
- 7 outdoors
- 8 P_{IPS} = profile of monitoring zone for Installation Protection System
- 9 floor

It is important that additional care is taken to monitor the NHZ when it passes from indoors to outdoors.

NOTE This is an example of an IPS that monitors the entire NHZ of the Class 3R transmitter. Power is reduced to the optically unaided MPE level if human access is detected within the monitored volume.

Figure 6 – Class 3R transmitter in restricted location

4.4.4 Requirements for controlled locations

4.4.4.1 General

Controlled locations are those areas that are normally inaccessible except to authorized personnel with appropriate laser safety training (e.g. tower-mounted terminals, fenced/secure areas of rooftops, locked rooms with strictly-controlled access, etc.).

Installation and use of Class 1, 2, 1M, 2M and 3R transmitters is permitted in controlled locations without added conditions.

FSOCS emissions crossing into or received in controlled locations shall not exceed access level 1M, 2M or 3R except as described in 4.4.4.2.

4.4.4.2 Use of Class 3B and Class 4 laser products in controlled locations

Generally, installation and use of FSOCS equipment in a manner that avoids access levels of 3B and 4 is preferred. However, provided the zone where access level 1M, 2M or 3R is exceeded is confined to a controlled location, industry standard safe practices are permitted

to prevent human exposure to access levels of 3B and 4. Note that access levels of 3B or 4 are not permitted outside of a controlled location.

Open laser beam transmitters of Class 3B and 4 may be installed and used in controlled locations if all of the following conditions are satisfied.

- a) An IPS is in place that detects human entry to a volume containing the entire portion of the NHZ that extends outside of the boundaries of the controlled location and causes reduction of the power of the laser to a specified level within a specified time (see 4.6).
- b) Care should be taken to determine an NHZ that includes sources of error or errant laser radiation.
- c) If the receiver is located within the NHZ, any spillover beyond the receiving terminal within the NHZ shall also be contained in a controlled location.
- d) Any spillover beyond a receiver within the ENHZ shall not enter an unrestricted location unless conditions of 4.4.2.2 are met.
- e) A laser safety officer (see IEC TR 60825-14) from the operating organization shall be responsible for establishing and implementing control measures for laser hazards within the controlled location.

4.4.5 Requirements for inaccessible space

Inaccessible space includes all space that is within neither unrestricted, restricted, nor controlled locations. This space extends outward horizontally

- a) 2,5 m from the exterior surfaces of all buildings, or 3,5 m from locations that may be occupied (e.g. balconies, stairways or windows that open) of all buildings, or
- b) from the boundaries of restricted locations,

and extends upward vertically either from 6 m above a surface in an unrestricted location, or from 3 m above a surface in a restricted location. These conditions are indicated in Figure 3.

Access to free space optical radiation in inaccessible space shall not exceed access level 1M, 2M or 3R.

If the NHZ from an FSOCS transmitter intercepts navigable airspace, the appropriate aviation authorities shall be notified. There may be additional regulatory requirements if visible laser beams are used near airports.

4.5 Classification

4.5.1 General

Classification of the optical transmitter is determined by the manufacturer based on measurement or analysis of accessible laser radiation as specified in IEC 60825-1. It is important to consider both the primary beam and any alignment or beacon beams accessible during operation in classifying the product and determining its use in appropriate locations as indicated in Table 1. Verification tests shall be made under the appropriate conditions, e.g. at accessible positions, using the limiting apertures and time durations specified in IEC 60825-1 and in 4.2 of this document.

FSOCS equipment may be designed to operate with an APR system so that the emitted power is reduced when a human crosses into the NHZ, or ENHZ, (see 4.5.2). For FSOCS applications, it is permissible to determine classification of FSOCS transmitters and the access level assignment based on the emission that is accessible following a 2-s delay from the time of entry or penetration into the APR protected space. During the 2-s period the MPE, measured using viewing conditions without optical aids shall not be exceeded for equipment classified as Class 1, 2, 1M or 2M. For viewing conditions without optical aids refer to the table of MPEs in IEC 60825-1. An APR system is only permitted on transmitters that are classified as Class 1, 2, 1M or 2M with the APR system enabled.

NOTE Rationale for 2 s: Because of the difficulty of a person with binoculars or other optical aid to fully align with the beam, it is not reasonably foreseeable that a person could intercept the beam's full power within 2 s. During the 2-s period following exposure, no part of the body would be exposed above the optically unaided MPE for access levels of 1, 2, 1M, 2M or 3R.

4.5.2 Automatic power reduction mechanisms (APR)

4.5.2.1 General

An APR system is a feature that a manufacturer may supply with an FSOCS transmitter by which the accessible power is reduced to a specific level within a specific time, whenever there is an event that could result in human exposure to radiation above the applicable MPE, e.g. a person intercepting the beam or even a very small portion of the beam that would accommodate a 50 mm, 25 mm, 7 mm or other aperture, as described in Table 2.

The operation of an APR system affects the classification of the FSOCS transmitter and the access level at monitored locations as described in 4.2. The APR only refers to that mechanism that monitors the NHZ or ENHZ and reduces power. It does not extend to installation protection systems used for limiting access in an unrestricted, restricted or controlled location.

FSOCS transmitters which would be Class 4 without an APR system, shall not be installed in a manner such that access level 4 could be present in an unrestricted location in the event of an APR failure.

4.5.2.2 APR performance requirements

An APR shall accomplish the following:

- a) monitor the entire NHZ or ENHZ depending on the reduced access level;
- b) detect human interception of the NHZ or ENHZ, as appropriate, and reduce accessible power to a specified level within the specified time, and maintain the power at or below the specified level for the duration of the potential hazard;
- c) during the 2-s period allowed for power reduction, ensure that the MPE without optical aids (as indicated in IEC 60825-1) at the point of interception is not exceeded for a Class 1, 2, 1M or 2M product;
- d) have an adequate level of reliability for all subsystems (including, for example, switches, electronics, software and sensors), and be single fault tolerant – for example, when single faults of the system occur that could permit an accessible energy above access level 1 or 2 within the ENHZ for Class 1 or 2 products, or access level 1M or 2M within the NHZ for Class 1M or 2M products, the safety function of the APR is performed;

NOTE Annex B shows examples of reliability assessment methods.

- e) if an APR override mechanism is provided, for installation or servicing work, while enabled, the resumption of normal operation shall be prevented, and a visible or audible warning shall clearly indicate that the APR has been overridden (based on interlock override requirements from IEC 60825-1);
- f) in transmitters which would be Class 3B or 4 without an APR system, a single fault in the safety function of the APR system shall cause:
 - 1) reduction of transmitter emission level within 2 s of fault occurrence to Class 1 or 2 if installed in an unrestricted location or to Class 1, 2, 1M or 2M if installed in either a restricted or controlled location, (see also 4.5.2.2 c)); and
 - 2) notification of the single fault condition to the operating organization by means of a required network monitoring system; and
- g) due to the wide range of possible detection methods, the manufacturer shall determine a test procedure to adequately verify the performance of the detection system which triggers the APR. The test should account for humans between infant and adult (unless the age is reasonably restricted by the location type). Similarly, the tests should account for speeds

of entry into the beam that are reasonably foreseeable for the intended installation location.

If power reduction occurs in less than 2 s, the MPE for that duration may be used.

Tests and assessments shall be carried out under reasonably foreseeable fault conditions. In some complex systems, where the optical output is dependent on the integrity of other components and the performance of circuit design and software, it may be necessary to use other recognized methods for hazard/safety assessment (see Annex A).

Once the APR determines a safe condition, full power operation of the transmitter is permissible.

Alternatively, the APR could remain in the low power condition until manually reset once the operator has determined that the hazard has ceased. Classification and access level evaluation of the APR-based FSOCS shall account for start-up and restart conditions for all applicable time bases. Until a safe condition is established, the appropriate emission/exposure limits for its installed location type shall not be exceeded.

4.6 Installation protection systems (IPS)

An IPS is a feature that functions similarly to an APR system but is not integrated with an FSOCS transmitter by a manufacturer. Instead, an installer may incorporate an IPS with an FSOCS transmitter so that the accessible power at defined locations is reduced to a specific level within a specific time, whenever there is an event that could result in human exposure to radiation above the applicable MPE. The requirements of 4.5.2 for APR systems are applicable to an IPS; however, transmitter classification may not be determined based on the operation of an IPS.

The interface between the IPS and the FSOCS transmitter shall be through a remote interlock connector that is provided by the transmitter manufacturer or by equivalent means. FSOCS transmitters that do not provide a remote interlock connector or equivalent shall not be installed with an IPS.

4.7 Specular reflections

When installing and operating an FSOCS, care should be exercised to prevent unintentional reflection (total and/or partial) of the primary and, if used, beacon or alignment transmitter beams. (This should apply to all laser classes as a matter of good work practice.) The possibility of accidental misdirection of the laser beam and unintentional reflections shall be taken into account in the evaluation of the access level, and NHZ, as appropriate, by the system installer/operating organization.

4.8 Organizational requirements

4.8.1 Requirements for manufacturers of ready-to-use FSOCS transmitters or turnkey systems

4.8.1.1 General

Manufacturers of FSOCS transmitter and receiver equipment and/or turnkey end to end systems shall

- a) ensure that the equipment satisfies the product requirements of IEC 60825-1, including:
 - 1) product classification;
 - 2) engineering features (e.g. emission indicator, remote interlock connector, etc.);
 - 3) labels for that classification as well as manuals and other proper documentation;

- b) ensure that the equipment satisfies the product requirements of IEC 60825-2 when the FSOCS incorporates optical fibre that extends from the transmitting or receiving enclosure(s);
- c) provide the following additional information:
 - 1) adequate description of any engineering design features incorporated into the product that prevent exposure to radiation in excess of access level 1, 2, 1M, 2M or 3R;
 - 2) adequate instructions for proper assembly, alignment, maintenance and safe use including clear warnings concerning precautions to avoid exposure to radiation above access level 1, 2, 1M, 2M or 3R;
 - 3) adequate instructions to installation and service organizations to ensure the product can be installed and serviced in such a manner that the accessible radiation does not exceed the requirements of 4.4. These include requirements on horizontal and vertical spacing, definitions and requirements for unrestricted, restricted and controlled locations and inaccessible space, and, if allowed, the procedures and precautions applicable for any adjustments needed to increase/reduce beam divergence in order to reduce possible exposures;
 - 4) the reaction time and operating parameters of the APR system or IPS, if provided by the manufacturer, e.g. the time to reach the desired access level;
 - 5) where installation or service requires overriding an APR or IPS system, information shall be included to specify safe work practices and/or protection while the power reduction system or monitor is overridden, and safe procedures for reinstating and testing such systems;
 - 6) sufficient information to allow the installer or operating organization to determine a maximum access level at any position relative to the transmitter;
 - 7) instructions for connection of an IPS to the remote interlock connector or equivalent transmitter interface;
 - 8) information that describes the condition upon which the classification is based (i.e. the condition used in the table of measurement aperture diameters and measurement distances for the default (simplified) evaluation in 4.2);
 - 9) if the product is classified in excess of Class 1M or 2M, the NHZ should be provided;
 - 10) for all products other than Class 1, the ENHZ, if present, should be described; and
 - 11) any other information relevant to the safe use of the FSOCS product.

4.8.1.2 Additional manufacturer's instructions

4.8.1.2.1 General

In the installation manual, the manufacturer shall explicitly define the area location type in accordance with the definitions of this document, and state whether the FSOCS is intended for installation in an unrestricted, restricted, or controlled access location type.

NOTE Products equipped with APR may have installation locations limited by 4.5.2.2 f).

The installation manual shall include the following statements:

"CAUTION – Use of controls, or adjustments, or performance of procedures other than those specified herein may result in hazardous radiation exposure."

"The appropriate aviation authorities shall be notified if the nominal hazard zone (NHZ) intercepts navigable airspace."

4.8.1.2.2 Transmitters

The following statements that apply to the particular classification of the transmitter of the FSOCS shall be included in the installation manual.

Class 1 FSOCS transmitters: "This is a Class 1 FSOCS transmitter and may be installed in unrestricted, restricted, or controlled locations as defined in this manual."

NOTE This statement is not required for transmitters that satisfy the exemption described in Clause 1.

Class 1M FSOCS transmitters: "Caution, this is a Class 1M FSOCS transmitter and may be installed in unrestricted, restricted, or controlled locations as defined in this manual. See installation constraints for use in unrestricted locations."

Class 2 FSOCS transmitters: "Caution, this is a Class 2 FSOCS transmitter and may be installed in unrestricted, restricted, or controlled locations as defined in this manual."

Class 2M FSOCS transmitters: "Caution, this is a Class 2M FSOCS transmitter and may be installed in unrestricted, restricted, or controlled locations as defined in this manual. See installation constraints for use in unrestricted locations."

Class 3R FSOCS transmitters: "Caution, this is a Class 3R FSOCS transmitter and may be installed in unrestricted, restricted, or controlled locations as defined in this manual. See installation constraints for use in unrestricted and restricted locations."

Class 3B FSOCS transmitters: "Warning, this is a Class 3B FSOCS transmitter and may be installed in controlled locations as defined in this manual."

Class 4 FSOCS transmitters: "Danger, this is a Class 4 FSOCS transmitter and may be installed in controlled locations as defined in this manual."

4.8.1.2.3 Receivers

Appropriate information shall be provided on systems whose receivers or receive locations may not employ transmitters, on whether the receiver requires reception of optical emissions in excess of the MPE with optical aids and how to deploy that receiver properly.

4.8.2 Installation and service organization requirements

Installation and service organizations for FSOCSs shall follow the manufacturer's instructions for installation and service of equipment in a manner that will ensure that the accessible radiation satisfies the requirements of 4.4.

For systems other than Class 1 or 2, the installation and service organization(s) shall:

- a) provide adequate laser safety training to installation and service personnel;
- b) ensure that suitable access controls and warning signs are employed in accordance with Table 3. Each location requiring a sign shall contain the words, "Access level xx, IEC 60825-12:201x". Signs shall be posted adjacent to the equipment (to adequately warn against entry into hazardous areas), and next to entrance doors as indicated in Table 3;

The most recent published edition of IEC 60825-12 shall be used in the above mentioned sign "Access level xx, IEC 60825-12:201x".

NOTE 201x indicates the edition and publication year of the standard.

- c) ensure that IPS monitors, if used, are providing the protection intended.
- d) for Class 3B and 4 FSOCSs, verify by analysis or test that the access level limits in 4.4 for received radiation in unrestricted and restricted locations and received or transmitted radiation in controlled locations are met under reasonably foreseeable conditions including consideration of beam alignment stability and mounting limitations.

Table 3 – Requirements for warning signs

Access level	Location type		
	Unrestricted	Restricted	Controlled
1	None	None	None
2	None	None	None
1M ^a	Not applicable ^b	None ^c	None ^c
2M ^a	Not applicable ^b	Adjacent ^d	Adjacent ^d
3R	Not applicable ^b	Not applicable ^b	Adjacent ^d and Entrance
3B	Not applicable ^b	Not applicable ^b	Adjacent ^d and Entrance
4	Not applicable ^b	Not applicable ^b	Adjacent ^d and Entrance

^a For access level 1M or 2M, the warning sign, if present, shall include the statement: "Do not use optical aids (binoculars or telescopes)". If the product is classified 1M or 2M because it fails Condition 2 in 4.2 (highly diverging beam), then replace "(binoculars or telescopes)" with "(magnifiers)".

^b Not applicable because access level not permitted in the location type (see Table 1).

^c If a sign is not present for access level 1M in restricted or controlled locations, it is the responsibility of the operating organization to ensure alternate administrative controls effectively prevent hazardous optically aided viewing.

^d Place a notice not necessarily within the zone but where it can be viewed by a person before they enter a more hazardous zone.

NOTE For wavelengths above 1 400 nm, Condition 2 measurements to establish access levels shall be made with a 7 mm aperture at a distance of 28 mm from the end of the FSOCS transmitter (this simulates a ×18 magnifier). For all other wavelengths, Condition 2 measurements to establish access levels shall be made with a 7 mm aperture at a distance of 70 mm from the end of the FSOCS transmitter (this simulates a ×7 magnifier).

4.8.3 Operating organization requirements

The operating organization has the ultimate responsibility for the safety of the end-to-end system. This includes, especially:

- identification of the location type at all portions of the entire transmission path within the ENHZ where people may have access;
- ensuring that the classification and access level requirements are not exceeded for those location types;
- ensuring that installation and service is performed only by organizations with the capability of satisfying the applicable requirements of 4.4 and 4.8.2;
- ensuring that access to restricted and controlled locations is appropriately addressed with respect to laser safety;
- ensuring compliance with operating, installation, service and safety requirements;
- ensuring that a laser safety officer is assigned to controlled locations that contain Class 3B or 4 equipment;
- after receiving notification of a fault in the APR system of an FSOCS transmitter that would be Class 3B or 4 without an APR system, repair of the fault condition shall occur in a time frame that reasonably prevents a second fault from occurring.

Annex A (informative)

Methods of hazard/safety analysis

Some methods of hazard/safety analysis are as follows:

- a) preliminary hazard analysis (PHA) including circuit analysis. This method may be used in its own right, but is an essential first stage in the application of other methods of hazard/safety assessment;
- b) consequence analysis (see IEC 61508);
- c) failure modes and effects analysis (FMEA);
- d) failure modes, effects and criticality analysis (FMECA) (see IEC 60812);
- e) fault tree analysis (FTA);
- f) event tree analysis;
- g) hazards and operability studies (HAZOPS).

Appropriate testing should be implemented to supplement the analysis whenever necessary. The method of analysis and any assumptions made in the performance of the analysis should be stated by the manufacturer/operator.

Application examples of fault analysis methods are available in Annex C of IEC 60825-2:2004.

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Annex B

(informative)

Guidance for installing, servicing and operating organizations

B.1 Working practices for FSOCSs

B.1.1 General

The general working practices detailed in B.1.2 are precautions that should be applied when servicing and installing any FSOCS. These general working practices shall be done by “trained personnel”. In addition, the working practices detailed in B.1.3 should be applied as appropriate.

B.1.2 General working practices

The following practices should be applied when working on any FSOCS:

Alignment	Alignment, installation and testing of the system should be carried out with the system operating at the lowest possible output power, and not exceeding Class 1M or 2M, as appropriate.
Maintenance/operation	Follow only manufacturer-provided instructions for operation and routine maintenance of the system.
Service/installation	Follow only manufacturer-provided instructions for installation and for service and repair on the system. Disable safety features as infrequently as possible. Ensure that safety features are reinstated before the system is put back into normal use.
Cleaning	Use only manufacturer-provided methods for cleaning optical components of the laser system, if allowed at all. This will normally involve disabling the equipment, or at least stopping laser emission.
Modifications	Do not make any unauthorized modifications to any system or associated equipment.
Label damage	Report damaged or missing safety labels to the person appointed to maintain the equipment.
Key control	For equipment with key control, keys should be placed under the control of a person (appointed by management) who should ensure their safe use, storage and overall control. Spare keys should be retained under strict control by an authorized person. Authorization is given by the installing or operating organization as appropriate.
Test equipment	Use only calibrated test equipment, e.g. optical power meters, approved by the operating organization.
Signs	Erection of additional area warning signs may be appropriate in certain circumstances, e.g. temporary warning signs during service.
Optical fibres	Equipment with optical fibre interfaces or connectors should conform with IEC 60825-2, and the working practices detailed therein should be applied to the part of the equipment using optical fibres.

B.1.3 Additional working practices for Class/access level 1M, 2M, 3R, 3B and 4 systems

If access to Class/access level 1M, 2M, 3R, 3B or 4 optical energy is possible, the following additional practices should be followed:

- a) all general working practices defined in B.1.2;
- b) except for Class/access level 1M or 2M, only trained personnel should have access to the open beam portion of the system;
- c) do not stare into laser beams with the naked eye or with any optical aid (unless approved by the installing or operating organization laser safety officer (LSO) as appropriate), and do not point the laser beam at people;
- d) any viewing and alignment aids used should have valid calibration and safety labels, and should be equipped with engineering controls such as filters to prevent exposure to levels above the MPE in the appropriate wavebands;
- e) where feasible, alignment and testing should be carried out using Class/access level 1 or 2;
- f) there should be no instance where exposure to energy in excess of access level 1M, 2M, and 3R is necessary;
- g) the operating organization LSO should ensure that applicable and appropriate eye and skin protection is available to installation personnel.

B.2 Education and training

Installation, operating, maintenance and service organizations which might include persons in the vicinity of an FSOCs should be notified of hazards through labels, signs and training as appropriate. In addition, persons installing and maintaining Class 3B and 4 transmitters should be informed of at least the following:

- a) background information on FSOCs;
- b) safety information concerning the laser classification system and access level identification;
- c) identification of the biological effects and potential hazards to the eye and skin from laser exposure;
- d) procedures to be followed for safe installation and maintenance of these systems;
- e) explanation of possible effects if safety rules are not followed.

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IEC 60050-845, *International Electrotechnical Vocabulary – Chapter 845: Lighting* (available at: www.electropedia.org)

IEC 60079-0, *Explosive atmospheres – Part 0: Equipment – General requirements*

IEC 60812, *Analysis techniques for system reliability – Procedure for failure mode and effects analysis (FMEA)*

IEC TR 60825-14, *Safety of laser products – Part 14: A user's guide*

IEC 61508 (all parts), *Functional safety of electrical/electronic/programmable electronic safety-related systems*

ISO 12100, *Safety of machinery – General principles for design – Risk assessment and risk reduction*

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COMMISSION ÉLECTROTECHNIQUE INTERNATIONALE

SÉCURITÉ DES APPAREILS À LASER –

**Partie 12: Sécurité des systèmes de communication optiques
en espace libre utilisés pour la transmission d'informations**

AVANT-PROPOS

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La Norme internationale IEC 60825-12 a été établie par le comité d'études 76 de l'IEC: Sécurité des rayonnements optiques et matériels laser.

Cette deuxième édition annule et remplace la première édition parue en 2004. Cette édition constitue une révision technique.

Cette édition inclut les modifications techniques majeures suivantes par rapport à l'édition précédente:

- a) Les LED ont été retirées du domaine d'application.
- b) Les références normatives ont été modifiées pour citer les éditions les plus récentes des normes.

- c) Une description de la mesure en Condition 2 et de la méthode de détermination pour le niveau d'accès a été ajoutée.

Le texte de cette norme est issu des documents suivants:

FDIS	Rapport de vote
76/616/FDIS	76/617/RVD

Le rapport de vote indiqué dans le tableau ci-dessus donne toute information sur le vote ayant abouti à l'approbation de cette Norme internationale.

Ce document a été rédigé selon les Directives ISO/IEC, Partie 2.

Une liste de toutes les parties de la série IEC 60825, publiées sous le titre général *Sécurité des appareils à laser*, peut être consultée sur le site web de l'IEC.

Le comité a décidé que le contenu de ce document ne sera pas modifié avant la date de stabilité indiquée sur le site web de l'IEC sous "<http://webstore.iec.ch>" dans les données relatives au document recherché. A cette date, le document sera

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SÉCURITÉ DES APPAREILS À LASER –

Partie 12: Sécurité des systèmes de communication optiques en espace libre utilisés pour la transmission d'informations

1 Domaine d'application

La présente partie de l'IEC 60825 donne des exigences et des recommandations spécifiques relatives à la fabrication et à l'utilisation en toute sécurité des appareils à laser et des systèmes employés pour la transmission optique de données en espace libre, d'un point à un autre ou d'un point à plusieurs autres points, dans la plage de longueurs d'onde comprise entre 180 nm et 1 mm. Le présent document ne traite que de la partie du faisceau qui se propage dans un espace ouvert du système. Si des parties de l'équipement ou du système comprennent une fibre optique qui sort des limites de confinement de l'enveloppe ou des enveloppes, les exigences de fabrication et de sécurité de l'IEC 60825-2 ne s'appliquent qu'à ces parties. Le présent document ne s'applique pas aux systèmes conçus dans le but de transmettre un flux énergétique optique pour des applications telles que le traitement des matériaux ou le traitement médical. Le présent document ne s'applique pas non plus à l'utilisation des systèmes en atmosphères explosives (voir l'IEC 60079-0).

Les diodes électroluminescentes (LED) employées par les systèmes de communication optique en espace libre (SCOEL), pour la transmission optique de données en espace libre, ne font pas partie du domaine d'application du présent document. Le présent document couvre les lasers employés par les SCOEL utilisés dans le cadre de la transmission optique de données en espace libre.

Le présent document:

- fournit des informations pour protéger les personnes contre le rayonnement optique potentiellement dangereux produit par les SCOEL, en spécifiant les moyens de contrôle et les exigences techniques, les moyens de contrôle administratif et les règles de travail en fonction du degré de danger, et
- spécifie des exigences à l'usage des organismes assurant la fabrication, l'installation, l'entretien et l'exploitation, afin d'établir des procédures et de fournir des informations écrites, de sorte que des précautions appropriées puissent être prises.

En raison de la nature des SCOEL, également connus sous le nom de systèmes optiques de transmission d'informations sans fil ou à l'air libre, des précautions sont prises lors de leur fabrication comme lors de leur installation, exploitation, maintenance et entretien, pour assurer un déploiement et une utilisation en toute sécurité. Le présent document établit la responsabilité du fabricant du système et/ou des émetteurs vis-à-vis de certaines exigences de sécurité du produit, ainsi que des exigences destinées à fournir des informations appropriées sur la manière d'utiliser ces systèmes en toute sécurité. Il fixe la responsabilité de l'installateur et/ou de l'organisme d'exploitation vis-à-vis du déploiement et de l'utilisation en toute sécurité de ces systèmes. Il définit, comme il convient, la responsabilité des organismes d'installation et d'entretien vis-à-vis de leur respect des instructions de sécurité, pendant les opérations d'installation et d'entretien et de l'organisme d'exploitation vis-à-vis des fonctions d'exploitation et de maintenance. Il est manifeste que l'utilisateur du présent document peut relever d'une ou de plusieurs catégories, celle(s) du fabricant, de l'installateur, de l'organisme d'entretien et/ou de l'organisme d'exploitation, comme mentionnées ci-dessus.

Le présent document ne s'applique pas à un appareil à laser si la classification par le fabricant, selon l'IEC 60825-1, montre que son niveau d'émission ne dépasse pas la limite d'émission accessible (LEA) de la classe 1 dans toutes les conditions d'exploitation, de maintenance, d'entretien et de défaillance raisonnablement prévisible.

2 Références normatives

Les documents suivants cités dans le texte constituent, pour tout ou partie de leur contenu, des exigences du présent document. Pour les références datées, seule l'édition citée s'applique. Pour les références non datées, la dernière édition du document de référence s'applique (y compris les éventuels amendements).

IEC 60825-1, *Sécurité des appareils à laser – Partie 1: Classification des matériels et exigences*

IEC 60825-2, *Sécurité des appareils à laser – Partie 2: Sécurité des systèmes de télécommunication par fibres optiques (STFO)*

3 Termes et définitions

Pour les besoins du présent document, les termes et définitions suivants s'appliquent.

L'ISO et l'IEC tiennent à jour des bases de données terminologiques destinées à être utilisées en normalisation, consultables aux adresses suivantes:

- IEC Electropedia: disponible à l'adresse <http://www.electropedia.org/>
- ISO Online browsing platform: disponible à l'adresse <http://www.iso.org/obp>

3.1

niveau d'accès

danger potentiel relatif à toute position accessible associé à une installation de système de communication optique en espace libre (SCOEL)

Note 1 à l'article: Le niveau d'accès est basé sur le niveau du rayonnement optique qui pourrait devenir accessible dans des circonstances raisonnablement prévisibles, par exemple entrer en marchant dans le trajet d'un faisceau en propagation libre. Il est étroitement lié à la procédure de classification des lasers de l'IEC 60825-1.

Note 2 à l'article: En pratique, il faut au minimum deux secondes pour aligner parfaitement un instrument d'optique avec un faisceau (ce qui pourrait avoir lieu dans une zone à accès non limité), et ce délai est pris en compte dans la méthode de détermination du niveau d'accès.

3.2

niveau d'accès 1

niveau pour lequel, dans des circonstances raisonnablement prévisibles, l'accès de personnes à un rayonnement laser dépassant les limites d'émission accessible (LEA) de la classe 1, pour les longueurs d'onde et les durées d'émission applicables, n'aura pas lieu

Note 1 à l'article: Le niveau de rayonnement est mesuré dans les conditions appliquées aux appareils à laser de la classe 1 (voir l'IEC 60825-1), mais la condition 2 et C₇ étant telle que définie en 4.2.3 du présent document (IEC 60825-12).

3.3

niveau d'accès 1M

niveau pour lequel, dans des circonstances raisonnablement prévisibles, l'accès de personnes à un rayonnement laser dépassant les limites d'émission accessible (LEA) de la classe 1M, pour les longueurs d'onde et les durées d'émission applicables, n'aura pas lieu

Note 1 à l'article: Le niveau de rayonnement est mesuré dans les conditions appliquées aux appareils à laser de la classe 1M (voir l'IEC 60825-1), mais la condition 2 et C₇ étant telle que définie en 4.2.3 du présent document (IEC 60825-12).

Note 2 à l'article: Si la limite applicable du niveau d'accès 1M est supérieure à la limite du 3R et inférieure à la limite du 3B, le niveau d'accès 1M est assigné.

3.4

niveau d'accès 2

niveau pour lequel, dans des circonstances raisonnablement prévisibles, l'accès de personnes à un rayonnement laser dépassant les limites d'émission accessible de la classe 2, pour les longueurs d'onde et les durées d'émission applicables, n'aura pas lieu

Note 1 à l'article: Le niveau de rayonnement est mesuré dans les conditions appliquées aux appareils à laser de la classe 2 (voir l'IEC 60825-1), mais la condition 2 et C_7 étant telle que définie en 4.2.3 du présent document (IEC 60825-12).

3.5

niveau d'accès 2M

niveau pour lequel, dans des circonstances raisonnablement prévisibles, l'accès de personnes à un rayonnement laser dépassant les limites d'émission accessible de la classe 2M, pour les longueurs d'onde et les durées d'émission applicables, n'aura pas lieu

Note 1 à l'article: Le niveau de rayonnement est mesuré dans les conditions appliquées aux appareils à laser de la classe 2M (voir l'IEC 60825-1), mais la condition 2 et C_7 étant telle que définie en 4.2.3 du présent document (IEC 60825-12).

Note 2 à l'article: Si la limite applicable du niveau d'accès 2M est supérieure à la limite du 3R et inférieure à la limite du 3B, le niveau d'accès 2M est assigné.

3.6

niveau d'accès 3R

niveau pour lequel, dans des circonstances raisonnablement prévisibles, l'accès de personnes à un rayonnement laser dépassant les limites d'émission accessible de la classe 3R, pour les longueurs d'onde et les durées d'émission applicables, n'aura pas lieu

Note 1 à l'article: Le niveau de rayonnement est mesuré dans les conditions appliquées aux appareils à laser de la classe 3R (voir l'IEC 60825-1), mais la condition 2 et C_7 étant telle que définie en 4.2.3 du présent document (IEC 60825-12).

Note 1 à l'article: Si la limite applicable du niveau d'accès 1M ou 2M est supérieure à la limite du 3R et inférieure à la limite du 3B, le niveau d'accès 1M ou 2M est assigné.

3.7

niveau d'accès 3B

niveau pour lequel, dans des circonstances raisonnablement prévisibles, l'accès de personnes à un rayonnement laser dépassant les limites d'émission accessible de la classe 3B, pour les longueurs d'onde et les durées d'émission applicables, n'aura pas lieu

Note 1 à l'article: Le niveau de rayonnement est mesuré dans les conditions appliquées aux appareils à laser de la classe 1 (voir l'IEC 60825-1), mais la condition 2 et C_7 étant telle que définie en 4.2.3 du présent document (IEC 60825-12).

3.8

niveau d'accès 4

niveau pour lequel, dans des circonstances raisonnablement prévisibles, il est possible que l'accès de personnes à un rayonnement laser dépassant les limites d'émission accessible de la classe 3B, pour les longueurs d'onde et les durées d'émission applicables, ait lieu

Note 1 à l'article: Le niveau de rayonnement est mesuré dans les conditions appliquées aux appareils à laser de la classe 4 (voir l'IEC 60825-1), mais la condition 2 et C_7 étant telle que définie en 4.2.3 du présent document (IEC 60825-12).

3.9

réduction automatique de puissance

RAP

caractéristique d'un émetteur d'un SCOEL, fourni par le fabricant d'équipements du système, dont la puissance accessible dans la zone nominale de danger (ZND) ou dans la zone nominale de danger étendue (ZNDE) est réduite à une valeur spécifiée, en un temps spécifié

Note 1 à l'article: Le terme "réduction automatique de puissance" (RAP) utilisé dans le présent document englobe les termes suivants utilisés dans les recommandations de l'Union Internationale des Télécommunications UIT:

- coupure automatique du laser (*automatic laser shutdown* - ALS);
- réduction automatique de puissance (RAP);
- coupure automatique de puissance (*automatic power shutdown* - APSD).

Note 2 à l'article: La puissance accessible dans la ZND ou la ZNDE est réduite à une valeur spécifiée dans un temps spécifié, chaque fois qu'un événement pourrait avoir comme conséquence l'exposition de personnes à un rayonnement optique dépassant l'exposition maximale permise (EMP), par exemple une personne entrant dans la ZND ou la ZNDE, suivant le cas. Dans un SCOEL, cette caractéristique peut être utilisée par le fabricant de l'émetteur pour déterminer la classification.

3.10

balise

source optique dont la fonction est de faciliter le pointage ou l'alignement d'un système optique

3.11

système de bout en bout

SCOEL constitué d'au moins un émetteur, un récepteur, et de tout matériel périphérique nécessaire pour effectuer le transfert effectif des données sur le trajet de transmission, d'une position dans l'espace à une autre

3.12

zone nominale de danger étendue

ZNDE

volume dans lequel, lorsque des instruments d'optique sont utilisés, le niveau du rayonnement direct, réfléchi ou diffusé dépasse l'exposition maximale permise (EMP) applicable (dans les conditions de mesurage indiquées dans l'IEC 60825-1)

Note 1 à l'article: Les niveaux d'exposition à l'extérieur des limites de la ZNDE sont inférieurs à l'EMP applicable lorsque des instruments d'optique sont utilisés.

Note 2 à l'article: Ce volume est déterminé avant l'activation de tout dispositif SPI ou RAP à moins que le dispositif RAP ne soit utilisé aux fins de classification, dans les conditions de 4.5 du présent document.

3.13

système de communication optique en espace libre

SCOEL

système de transmission dans l'air, installé à poste fixe, portatif ou assemblé temporairement, généralement utilisé, prévu pour, ou destiné à faciliter les communications vocales, de données ou multimédia et/ou aux fins de commande, en utilisant un rayonnement optique modulé, produit par un laser

Note 1 à l'article: "En espace libre" désigne des applications sans fil, optiques, d'intérieur et d'extérieur, avec une transmission dirigée et non dirigée.

Note 2 à l'article: Les ensembles d'émission et de détection peuvent être distincts ou non.

Note 3 à l'article: Se référer aux conditions données à l'Article 1, pour lesquelles les appareils d'un SCOEL de classe 1 sont dispensés de toutes les exigences de cette norme.

3.14

émetteur d'un SCOEL

émetteur

émetteur optique émettant un rayonnement dans l'air et utilisé dans un SCOEL

3.15

organisme d'installation

installateur

organisme ou individu responsable de l'installation d'un SCOEL

3.16

système de protection d'une installation

SPI

dispositif, sur l'emplacement d'une installation, fourni par l'installateur ou par l'organisme d'exploitation, possédant deux fonctions: (1) il détecte l'entrée de personnes dans le volume accessible, soit de la ZND pour les zones à accès limité ou contrôlé, soit de la ZNDE pour une zone à accès non limité, et; (2) une fois que cette entrée est détectée, il provoque la réduction de la puissance accessible du laser, à un niveau spécifié, en un temps spécifié

3.17

verrouillage

moyen empêchant l'accès à une zone dangereuse jusqu'à la disparition du danger, ou supprimant automatiquement la condition dangereuse s'il y a accès

3.18

zone

position ou emplacement occupé ou disponible pour l'occupation

Note 1 à l'article: D'autres normes peuvent utiliser les mêmes termes pour des types de zones dont les définitions sont légèrement différentes (3.19 à 3.22).

3.19

zone d'espace inaccessible

espace inaccessible

volume à l'intérieur duquel une personne ne peut, normalement, pas se trouver, c'est-à-dire l'espace distant horizontalement de plus de 2,5 m de toute zone à accès non limité et qui est à la fois à plus de 6 m au-dessus d'une surface de toute zone à accès non limité, et à plus de 3 m au-dessus d'une surface de toute zone à accès limité

Note 1 à l'article: Par exemple, un aéronef peut entrer dans un espace inaccessible.

Note 2 à l'article: Tout espace ouvert qui n'est ni une zone à accès non limité, ni une zone à accès limité, ni une zone à accès contrôlé.

3.20

zone à accès contrôlé

zone contrôlée

zone qu'un moyen de contrôle technique ou administratif rend inaccessible, excepté au personnel autorisé avec une formation à la sécurité laser appropriée

3.21

zone à accès limité

zone limitée

zone rendue normalement inaccessible au grand public (y compris aux travailleurs, visiteurs et résidents du voisinage immédiat) du fait d'un moyen de contrôle administratif ou technique, mais qui est accessible au personnel autorisé pouvant ne pas avoir une formation à la sécurité laser (par exemple, le personnel de maintenance ou d'entretien, y compris les laveurs de vitres dans les zones extérieures)

3.22

zone à accès non limité

zone non limitée

zone dans laquelle l'accès aux équipements d'émission/réception et au faisceau se propageant en espace libre n'est pas limité (accessible au grand public)

3.23

fabricant

organisme ou individu réalisant ou assemblant des dispositifs optiques et d'autres composants destinés à la construction ou à la modification d'un SCOEL

3.24**zone nominale de danger****ZND**

volume à l'intérieur duquel le niveau du rayonnement direct, réfléchi ou diffusé, dépasse l'exposition maximale permise (EMP) applicable (dans les conditions de mesurage indiquées par l'IEC 60825-1)

Note 1 à l'article: Les niveaux d'exposition à l'extérieur des limites de la ZND sont inférieurs à l'EMP applicable.

Note 2 à l'article: Ce volume est déterminé avant l'activation de tout dispositif SPI ou RAP à moins que le dispositif RAP ne soit utilisé aux fins de classification, dans les conditions de 4.5 du présent document.

3.25**organisme d'exploitation****opérateur**

organisme ou individu responsable de l'exploitation et de la maintenance d'un SCOEL

3.26**vision assistée optiquement**

utilisation d'instruments d'optique (par exemple, jumelles ou loupes) pour observer une source d'émission depuis l'intérieur du faisceau émis

Note 1 à l'article: Il est possible que les systèmes optiques télescopiques, y compris les jumelles, puissent augmenter le danger pour l'œil du fait de la vision dans le faisceau d'un faisceau collimaté, lorsqu'il est vu à une certaine distance.

3.27**système à laser amovible**

système à laser qui peut être retiré de son capot de protection et mis en fonctionnement par un simple branchement à une prise secteur ou une batterie

3.28**faisceau primaire**

faisceau qui transmet le signal de données modulé

3.29**événement raisonnablement prévisible**

événement (ou condition), qui est crédible et dont la vraisemblance d'occurrence (ou d'existence) ne peut pas être écartée

3.30**organisme d'entretien**

organisme ou individu responsable de l'entretien d'un SCOEL

3.31**outil spécial**

outil qui n'est pas aisément disponible chez les détaillants de matériels grand public

Note 1 à l'article: Des outils typiques de cette catégorie sont ceux prévus pour être utilisés avec les dispositifs de fixation inviolables.

3.32**débordement**

énergie rayonnée par le faisceau, qui se propage au-delà du dispositif de réception

3.33**à l'œil nu****sans instrument d'optique**

sans utiliser de loupes ou d'autres instruments d'optique, c'est-à-dire comme à l'œil nu

Note 1 à l'article: Les lunettes à verres correcteurs et les verres de contact ne sont pas considérés comme des instruments d'optique.

4 Exigences

4.1 Remarques générales

Pour les SCOEL employant des lasers pour la transmission optique de données en espace libre, toutes les classifications doivent être effectuées conformément à l'IEC 60825-1.

Si un SCOEL intègre un système à laser amovible, ce système à laser amovible doit satisfaire aux exigences applicables de l'IEC 60825-1.

Les SCOEL ont des limitations imposées par le présent document, qui dépendent du ou des types de zones dans lesquels ils sont installés. La classification des appareils et les restrictions de niveau d'accès par type de zone sont récapitulées dans le Tableau 1.

Dans chaque zone où l'émission a sa source, dans laquelle elle passe ou est reçue, les conditions d'exposition respectives doivent être évaluées individuellement. En outre, les zones potentiellement occupées le long du trajet du faisceau, dans la ZND ou la ZNDE, doivent également être évaluées en fonction des niveaux d'accès acceptables (Tableau 1) et des moyens de contrôle adéquats appliqués. Les zones traversées par des réflexions partielles provenant des fenêtres situées sur le trajet du faisceau doivent également être évaluées, si l'émission est susceptible de dépasser le niveau d'accès 1 ou 2. Dans une zone donnée, les contraintes d'installation et d'exploitation appliquées selon 4.4 doivent être déterminées par ce qui est le plus dangereux: le rayonnement optique émis ou reçu.

Dans le cas d'une zone qui reçoit un rayonnement de niveau d'accès 1 ou 2, mais qui met en œuvre un émetteur de classe 1M dans la direction opposée, la combinaison de ces conditions est acceptable pour des zones à accès limité mais pas pour une zone à accès non limité, à moins que l'équipement d'émission soit installé comme cela est décrit en 4.4.2.2, pour réduire le niveau d'accès de l'émetteur à 1 ou à 2.

Pour des liaisons avec débordement au-delà du récepteur, mais dans la ZNDE, de niveau d'accès 1M ou 2M, le débordement (et tout autre rayonnement accessible en dehors du trajet du récepteur, par exemple devant lui) doit être contenu dans une zone à accès limité ou contrôlé, une zone à accès non limité conforme à 4.4.2.2, ou un espace inaccessible.

Pour les émetteurs des classes 3B et 4, dans des zones contrôlées, le trajet global du faisceau, traversant potentiellement d'autres types de zones, y compris un espace inaccessible, doit être conforme aux limitations de niveau d'accès du Tableau 1. Cette condition peut être obtenue, dans certaines applications, par une surveillance continue de toute la ZND, pour assurer une réduction de puissance automatique et rapide en cas d'interception du trajet du faisceau par des personnes. Tout débordement au-delà du récepteur, (et tout autre rayonnement accessible en dehors du trajet de récepteur – par exemple devant lui), dans la ZND, doit également être contenu dans une zone contrôlée ou dans un espace inaccessible. Tout débordement supplémentaire dans la ZNDE doit être contenu dans une zone limitée ou contrôlée, une zone à accès non limité conforme à 4.4.2.2, ou un espace inaccessible.

Tableau 1 – Limitations relatives aux classes d'appareils et aux niveaux d'accès

Type de zone	Classes d'appareil autorisées et conditions d'installation	Niveaux d'accès autorisés
Accès non limité	Classe 1 ou 2 – Pas de condition Classe 1M ou 2M – Voir 4.4.2.2 Classe 3R – Voir 4.4.2.3	1 ou 2
Accès limité	Classe 1, 2, 1M ou 2M – Pas de condition Classe 3R – Voir 4.4.3.2	1, 2, 1M ou 2M
Accès contrôlé	Classe 1, 2, 1M, 2M, ou 3R – Pas de condition Classe 3B ou 4 – Voir 4.4.4.2	1, 2, 1M, 2M, ou 3R 3B ou 4 – Voir 4.4.3.1
Espace inaccessible	1, 2, 1M, 2M ou 3R	1, 2, 1M, 2M ou 3R

L'organisme d'exploitation a la responsabilité finale de l'installation, de la maintenance, de l'entretien et de l'utilisation sûre du système de bout en bout, y compris les moyens techniques et administratifs de contrôle. Cela comprend, en particulier

- l'identification du type de zone sur toutes les parties de l'ensemble du trajet de transmission, y compris le débordement du faisceau en dehors de la surface de collecte du récepteur et les réflexions partielles des fenêtres intermédiaires, auxquelles des personnes peuvent avoir accès;
- l'assurance que la classification de l'appareil, les exigences de niveau d'accès et les conditions d'installation du Tableau 1 sont satisfaites pour ces types de zones;
- l'assurance que l'installation, la maintenance et l'entretien ne sont exécutés que par des organismes qui ont la possibilité de satisfaire aux exigences de 4.4.

Les exigences relatives aux fabricants d'émetteurs, aux installateurs et aux organismes d'entretien sont également incluses dans le présent document.

L'IEC 60825-1 et l'IEC 60825-2 doivent s'appliquer pour la classification et les évaluations du niveau de risque des SCOEL employant des lasers destinés à la transmission de données par des câbles à fibres optiques.

4.2 Détermination du niveau d'accès

4.2.1 Généralités

La détermination des niveaux d'accès est de la responsabilité ultime de l'organisme d'exploitation. Cependant, ils peuvent être déterminés par l'organisme de maintenance, d'installation ou d'entretien. Les méthodes pour déterminer la conformité à un niveau d'accès sont identiques à celles décrites pour la classification dans l'IEC 60825-1, excepté pour ce qui suit:

- a) Le niveau d'accès dans une zone identifiée doit être déterminé en toute position par rapport à un émetteur du SCOEL, là où le niveau d'accès est maximisé, et il se peut qu'il dépende des éléments intermédiaires du système, tels que les fenêtres.
- b) Le niveau d'accès peut dépendre de l'activation d'un SPI ou d'un dispositif RAP.
- c) Si un SPI ou un dispositif RAP surveille la zone en question, l'émission accessible ne doit pas dépasser l'EMP pendant les 2 s suivant immédiatement une interception par des personnes quelle qu'elle soit. Sinon, la même méthode que celle utilisée pour la classification est également utilisée pour la détermination du niveau d'accès. Pour les conditions de vision sans instrument d'optique, se référer aux tableaux des EMP dans l'IEC 60825-1.

NOTE Justification pour les 2 s: Comme il est difficile pour une personne de s'aligner totalement avec le faisceau optique, avec des jumelles ou tout autre instrument d'optique, il n'est pas raisonnablement prévisible que cette

personne puisse intercepter l'énergie totale du faisceau en 2 s. Pendant les 2 s qui suivent l'exposition, aucune partie du corps ne serait exposée à une EMP sans instrument d'optique, pour les niveaux d'accès 1, 2, 1M, 2M ou 3R.

Les essais de vérification des niveaux d'accès doivent être effectués dans des conditions de premier défaut raisonnablement prévisibles, pour s'assurer que le dispositif RAP et/ou le SPI, s'ils sont utilisés, fonctionnent correctement. Dans des circonstances où il est difficile d'effectuer des mesures directes, une évaluation du niveau d'accès basée sur des calculs peut être acceptable. Les défauts qui entraînent le dépassement de la LEA applicable par l'émission de rayonnement pendant une durée limitée seulement, et pour laquelle il n'est pas raisonnablement prévisible que des personnes accèdent au rayonnement avant que l'appareil ne soit mis hors service ou qu'il soit réglé en dessous de la LEA peuvent ne pas être pris en compte.

4.2.2 Utilisation de la condition 2

4.2.2.1 Généralités

Le niveau d'accès est déterminé par la mesure du rayonnement optique susceptible de devenir accessible à la suite de tout événement raisonnablement prévisible au cours de l'exploitation et de la maintenance.

Les trois conditions doivent toutes être soumises aux essais. La condition 1 et la condition 3 doivent être soumises aux essais conformément à l'IEC 60825-1.

Pour toutes les longueurs d'onde, les mesures en condition 2 visant à établir les niveaux d'accès doivent être réalisées avec une ouverture de 7 mm à une distance de 70 mm de l'extrémité de l'émetteur du SCOEL (pour simuler une loupe à $\times 7$).

En plus des exigences ci-dessus, et pour toutes les longueurs d'onde, l'émission totale provenant de l'émetteur du SCOEL pour les systèmes de niveau d'accès 3B ne doit pas dépasser la LEA de classe 3B.

Dans des circonstances où il est difficile d'effectuer des mesures directes, une évaluation du niveau d'accès basée sur des calculs est acceptable.

Pour un SCOEL à réduction automatique de puissance, le niveau d'accès sera déterminé par l'émission accessible (impulsion ou émission entretenue) après un intervalle de temps de 2 s. De plus, l'exigence relative à l'EMP en 4.3 doit être satisfaite.

Tableau 2 – Diamètres des ouvertures de mesure et distances pour l'évaluation (simplifiée) par défaut

	Condition 1 ^a		Condition 2		Condition 3 ^a	
	Appliquée au faisceau collimaté lorsque des lunettes d'approche ou des jumelles, par exemple, peuvent augmenter le danger		Applicable aux systèmes de communication par fibres optiques, voir IEC 60825-2 Applicable aux systèmes de communication optiques en espace libre		Appliquée afin de déterminer l'irradiation correspondante pour l'œil nu, pour des loupes de faible puissance et pour des faisceaux de balayage	
Longueur d'onde	Diaphragme d'ouverture	Distance	Diaphragme d'ouverture	Distance	Diaphragme d'ouverture/ouverture de limitation	Distance
nm	mm	mm	mm	mm	mm	mm
< 302,5	–	–			1	0
≥ 302,5 à < 400	7	2 000	7	70	1	100
≥ 400 à < 1 400	50	2 000	7	70	7	100
≥ 1 400 à < 4 000	7 × condition 3	2 000	7	70	1 pour $t \leq 0,35$ s 1,5 $t^{3/8}$ pour 0,35 s < $t < 10$ s 3,5 pour $t \geq 10$ s (t en s)	100
≥ 4 000 à < 10 ⁵	–	–			1 pour $t \leq 0,35$ s 1,5 $t^{3/8}$ pour 0,35 s < $t < 10$ s 3,5 pour $t \geq 10$ s (t en s)	0
≥ 10 ⁵ à < 10 ⁶	–	–			11	0

NOTE 1 Les descriptions figurant dans les colonnes intitulées "Condition" sont des cas typiques cités à titre d'information uniquement et ne sont pas destinées à être exclusives.

NOTE 2 Les limitations du système de classification sont abordées dans l'IEC 60825-1:2014, Article C.3, suggérant certains cas dans lesquels une analyse des risques ainsi que des avertissements supplémentaires pourraient être appropriés. La condition 2 a été utilisée dans les précédentes éditions de l'IEC 60825-1 en tant que condition "avec loupe".

^a A la mise à jour de l'IEC 60825-1, c'est l'édition la plus récente qui doit s'appliquer aux Conditions 1 et 3.

4.2.2.2 Niveaux d'accès 1 et 1M

Pour les longueurs d'onde inférieures à 302,5 nm et supérieures à 4 000 nm, si l'émission accessible est inférieure à la LEA de la classe 1 pour la condition 3, alors le SCOEL se voit attribuer le niveau d'accès 1.

Pour les longueurs d'onde comprises entre 302,5 nm et 4 000 nm, si l'émission accessible est:

- inférieure à la LEA de la classe 1 pour la condition 1, la condition 2 et la condition 3,
- alors le SCOEL se voit attribuer niveau d'accès 1.

Si l'émission accessible est:

- supérieure à la LEA de la classe 1 pour la condition 1 ou la condition 2; et
- inférieure à la LEA de la classe 3B pour la condition 1 et la condition 2; et
- inférieure à la LEA de la classe 1 pour la condition 3;